

MITSUBISHI Electric Corporation

MELSEC-AnA Series

Computer Link Driver

Compatible version	OS	4.0 or higher
	XDesignerPlus	4.0.0.0 or higher

CONTENTS

Thank you for using M2I's "Touch Operation Panel(M2I TOP) Series". Please read out this manual and make sure to learn connection method and process of TOP – External device"

1. System configuration Page 2



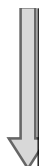
It explains device for connection, setup of, cable and structural system. Please choose proper system referring to this point.

2. Selecting TOP model and external devices Page 3



Select TOP model and external device..

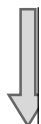
3. Example of system settings Page 4



It explains setup example for communication connection between the device and external terminal.

Select example according to the system you choose in "1. System structure"

4. Communication settings details Page 16



It explains the way of configuring TOP communication.

If external setup is changed, make sure to have same setup of TOP with external device by referring to this chapter.

5. Cable diagram Page 19



Explains cable specifications required for access.

Select proper cable specifications according to the system you chose in "1. System configuration".

6. Support address Page 22

Check available addresses to communicate with external devices referring to this chapter.

1. System configuration

The system configuration of TOP and "MELSEC-AnA Series Computer Link" of "MITSUBISHI Electric Corporation" is as below.

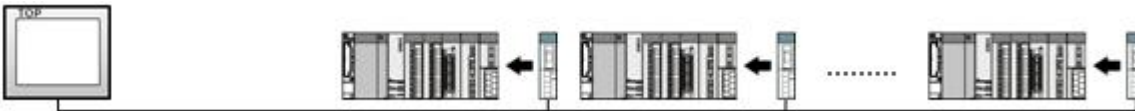
Series	CPU	Link I/F	Method	System settings	Cable
MELSEC AnA Series	A2ACPU	AJ71C24-S6	RS-232C		
	A2ACPU-S1	AJ71C24-S8	RS-422 (4 wire)		
	A3ACPU	AJ71UC24	RS-232C		
	A2UCPU		RS-422 (4 wire)		
	A2UCPU-S1				
	A3UCPU				
	A4UCPU				
	A2USCPU	A1SJ71C24-R2	RS-232C		
A2USCPU-S1	A1SJ71UC24-R2				
	A2USHCPU-S1	A1SJ71C24-R4	RS-422 (4 wire)		
		A1SJ71UC24-R4			

■ Connection configuration

1 : 1 (1 TOP and 1 external device) connection - configuration that is possible in RS232C/422/485 communication.

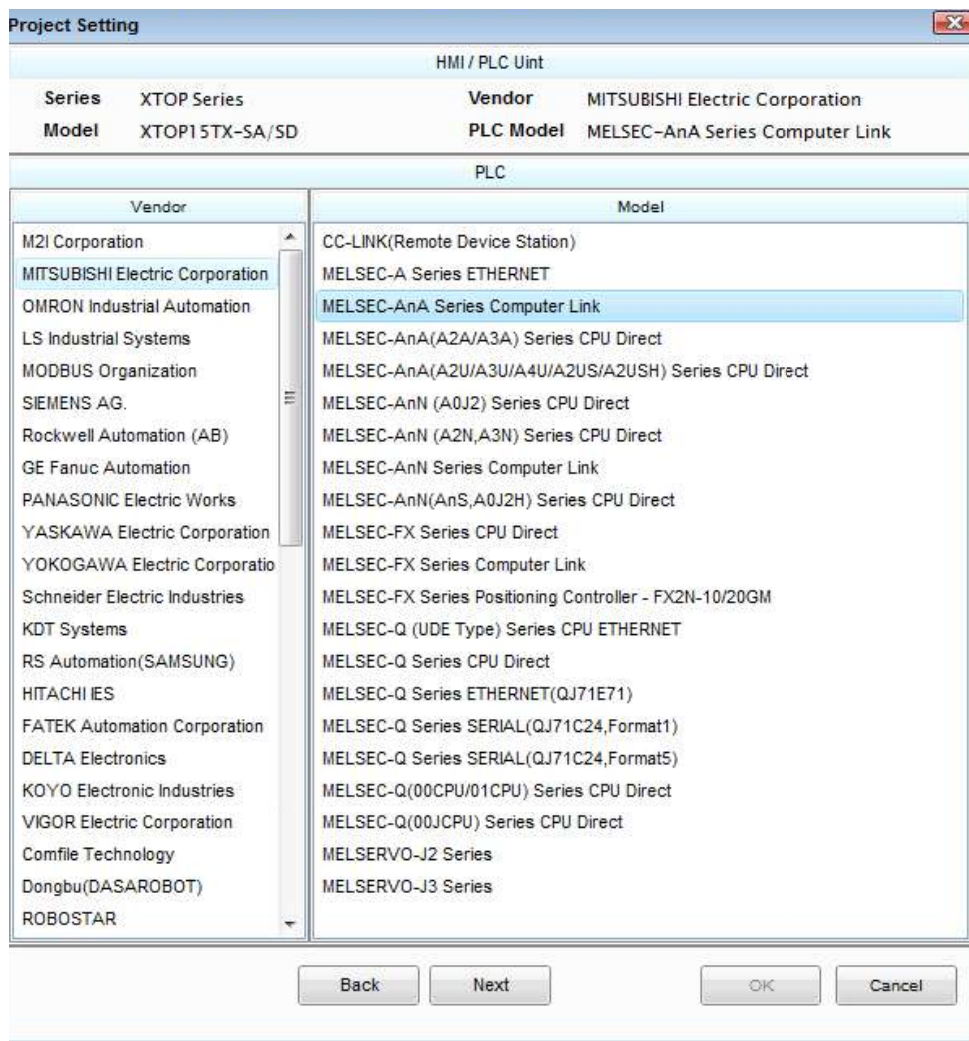


• 1 : N(1 TOP and several external devices) connection - configuration that is possible in RS422/485 connection.



2. Selecting TOP model and external devices

Select the external devices to connect to TOP.



Setting details		Contents				
TOP	Series	<p>Select the name of a TOP series that is to be connected to PLC.</p> <p>Before downloading the settings, install the OS version specified in the table below according to TOP series.</p> <table border="1"> <thead> <tr> <th>Series</th> <th>Version name</th> </tr> </thead> <tbody> <tr> <td>XTOP / HTOP</td> <td>V4.0</td> </tr> </tbody> </table>	Series	Version name	XTOP / HTOP	V4.0
	Series	Version name				
XTOP / HTOP	V4.0					
Name	Select the model name of TOP product.					
External device	Manufacturer	<p>Select the manufacturer of external devices to be connected to TOP.</p> <p>Choose "MITSUBISHI Electric Corporation".</p>				
	PLC	<p>Select the model series of external devices to be connected to TOP.</p> <p>Choose "MELSEC-AnA Series Computer Link".</p> <p>Please check, in the "1. System configuration", if the relevant external device is available to set a system configuration.</p>				

3. Example of system settings

Regarding of communication interface setting in TOP and "MELSEC-AnA Series Computer Link", we suggest as below.

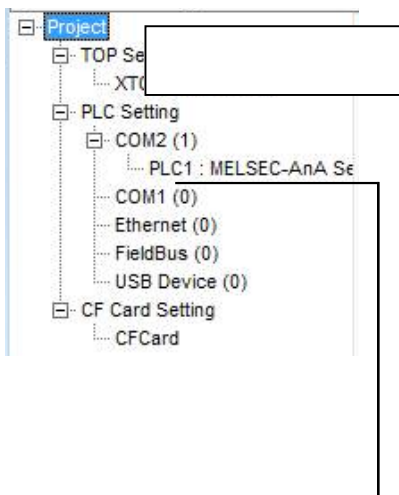
3.1 Example of settings 1

The system is set as below.

Details	TOP	MELSEC-AnA Series	Remark
Serial level (port/channel)	RS-232C (COM2)	RS-232C	User settings
Address(PLC Address)	—	0	User settings
Serial baud rate [BPS]	19200		User settings
Serial data bit [Bit]	8		User settings
Serial stop bit [Bit]	1		User settings
Serial parity bit [Bit]	NONE		User settings

(1) XDesignerPlus setup

After setting the below details in [Project > Project Settings], download the detailed settings using TOP tool.



■ [Project > Project Property > Project > Settings > TOP Name]

Set the communication interface of TOP tool.

In the right window [HMI setup > Check "Use HMI setup" > Device manager]



■ External device settings

This configures the option of "MELSEC-AnA Series Computer Link" Communication driver.



-PLC Address : External Device Setting Address

- Block process method : Choose protocol method.

(2) External device settings

Set the communication setting by using DIP Switch of Serial Communication Unit. Please see PLC User Manual for more detail setup method.



Communication is possible when RUN LED of Serial Communication Unit is ON.

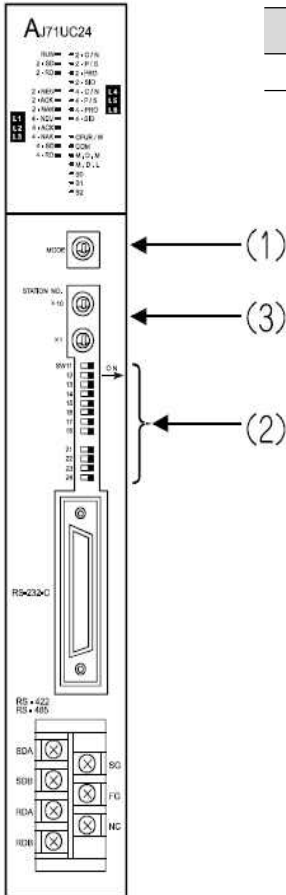
1. Set the communication protocol form on Mode Setting Rotary Switch as below.

Mode Setting Rotary Switch setting number	Setting Information
1	Protocol Mode form 1

2. Communication Setting Dip Switch will be set as below.

DIP Switch	Settings	Setting Information (ON / OFF)
SW11	OFF	Choose Communication Channel (RS-422 / RS-232C)
SW12	ON	Setting Data bit (8 / 7)
SW13	OFF	Setting Transmit speed
SW14	ON	
SW15	ON	
SW16	OFF	Setting parity bit (Yes / No)
SW17	OFF	Setting parity bit (Even / Odd)
SW18	OFF	Setting Stop bit (2 / 1)
SW21	ON	Setting BCC (Yes / No)
SW22	ON	Writing setting during RUN (Possible / Impossible)
SW23	OFF	Transmission side Termination Resistance (Yes / No)
SW24	OFF	Receiving side Termination Resistance (Yes / No)

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3. Set up the Station Setting Rotary Switch as below to set up the address of communication card.

Station Setting Rotary Switch	Setting Information
X10	0
X1	0

Serial communication card number is set to '0'

4. Reset the power after setting Dip Switch

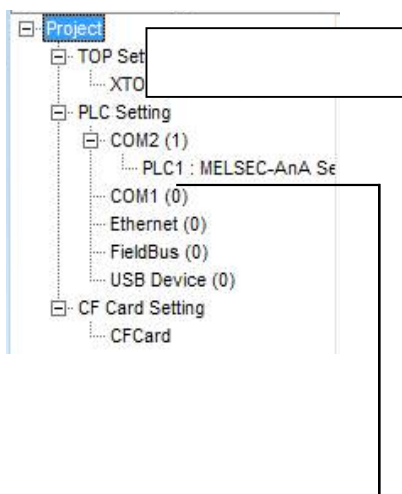
3.2 Example of Settings 2

The system is set as below.

Details	TOP	"MELSEC-AnA Series"	Remark
Serial level (port/channel)	RS-232C (COM2)	RS-232C	User settings
Address(PLC Address)	—	0	User settings
Serial baud rate [BPS]	19200		User settings
Serial data bit [Bit]	8		User settings
Serial stop bit [Bit]	1		User settings
Serial parity bit [Bit]	NONE		User settings

(1) XDesignerPlus setup

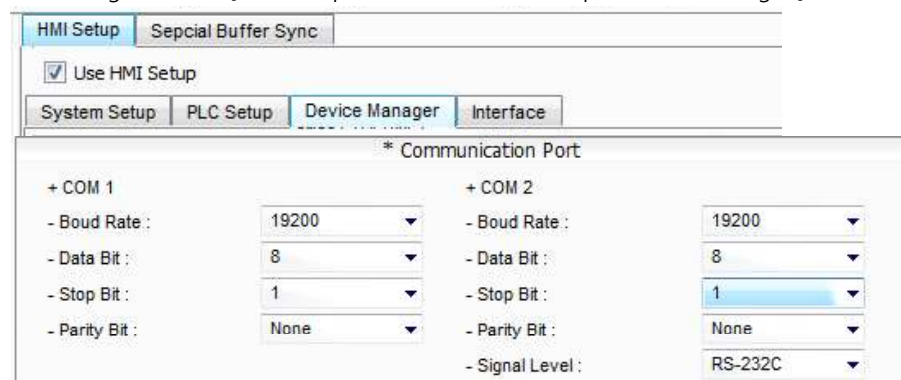
After setting the below details in [Project > Project Settings], download the detailed settings using TOP tool.



■ [Project > Project Property > Project > Settings > TOP Name]

Set the communication interface of TOP tool.

In the right window [HMI setup > Check "Use HMI Setup" > Device manager]



■ External device settings

This configures the option of "MELSEC-AnA Series Computer Link" Communication driver.



-PLC Address : External Device Setting Address

- Block process method : Choose protocol method.

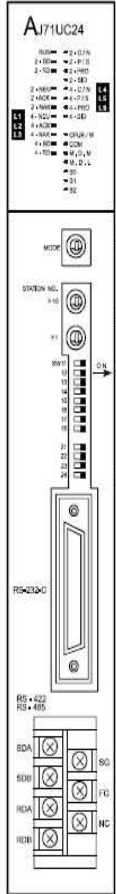
(2) External device settings

Set the communication setting by using DIP Switch of Serial Communication Unit. Please see PLC User Manual for more detail setup method.



Communication is possible when RUN LED of Serial Communication Unit is ON.

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card.

1. Set the communication protocol form on Mode Setting Rotary Switch as below.

Mode Setting Rotary Switch setting number	Setting Information
1	Protocol Mode form 1

2. Communication Setting Dip Switch will be set as below.

DIP Switch	Settings	Setting Information (ON / OFF)
SW11	OFF	Choose Communication Channel (RS-422 / RS-232C)
SW12	ON	Setting Data bit (8 / 7)
SW13	OFF	
SW14	ON	
SW15	ON	Setting Transmit speed
SW16	OFF	Setting parity bit (Yes / No)
SW17	OFF	Setting parity bit (Even / Odd)
SW18	OFF	Setting Stop bit (2 / 1)
SW21	ON	Setting BCC (Yes / No)
SW22	ON	Writing setting during RUN (Possible / Impossible)
SW23	ON	Calculator link (Computer link / Multiple drop link)
SW24	Not using	-

3. Set up the Station Setting Rotary Switch as below to set up the address of communication

Station Setting Rotary Switch	Setting Information
X10	0
X1	0

Serial Communication Card number is set to '0'

4. Power reset after setting Dip Switch)

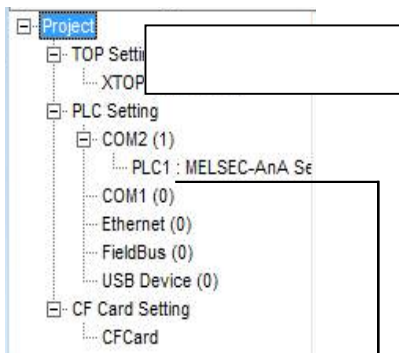
3.3 Example of Settings 3

The system is set as below.

Details	TOP	"MELSEC-AnA Series"	Remark
Serial level (port/channel)	RS-232C (COM2)	RS-232C	User settings
Address(PLC Address)	—	0	User settings
Serial baud rate [BPS]	19200		User settings
Serial data bit [Bit]	8		User settings
Serial stop bit [Bit]	1		User settings
Serial parity bit [Bit]	NONE		User settings

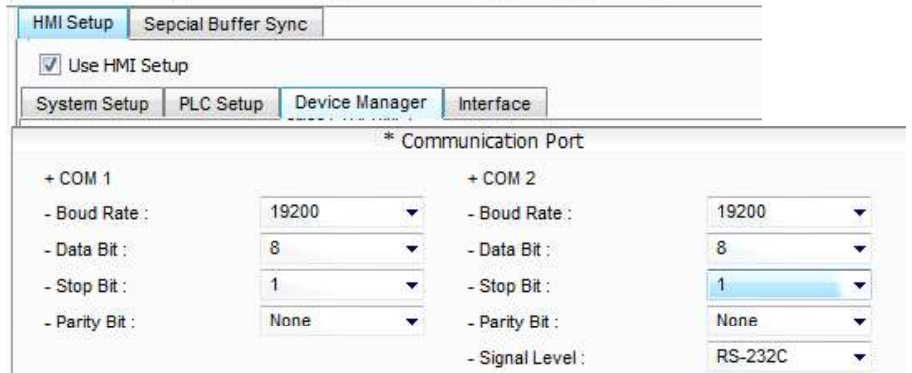
(1) XDesignerPlus setup

After setting the below details in [Project > Project Settings], download the detailed settings using TOP tool.



■ [Project > Project Property > Project > Settings > TOP Name]
Set the communication interface of TOP tool.

In the right window. [HMI setup > Check "Use HMI Setup"> Device manager]



■ External device settings

This configures the option of "MELSEC-AnA Series Computer Link" Communication driver.



-PLC Address : External Device Setting Address

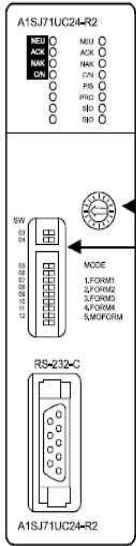
- Block process method : Choose protocol method.

(2) External device settings

Set the communication setting by using DIP Switch of Serial Communication Unit. Please see PLC User Manual for more detail setup method.



Communication is possible when RUN LED of Serial Communication Unit is ON.



1. Set the communication protocol form on Mode Setting Rotary Switch as below.

Mode Setting Rotary Switch setting number	Setting Information
1	Protocol Mode form 1

2. Communication Setting Dip Switch will be set as below.

DIP Switch	Settings	Setting Information (ON / OFF)
SW03	Not using	-
SW04	ON	Writing setting during RUN (Possible / Impossible)
SW05	OFF	Setting Transmit speed
SW06	ON	
SW07	ON	
SW08	ON	Data bit (8 / 7)
SW09	OFF	Setting parity bit (Yes / No)
SW10	OFF	Setting parity bit (Even / Odd)
SW11	OFF	Setting Stop bit (2 / 1)
SW12	ON	Setting BCC (Yes / No)

3. Reset the power after setting Dip Switch.

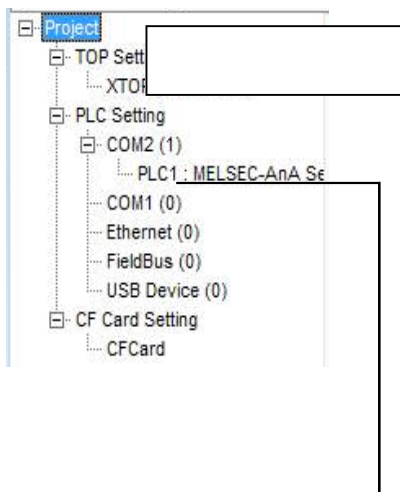
3.4 Example of Settings 4

The system is set as below.

Details	TOP	"MELSEC-AnA Series"	Remark
Serial level (port/channel)	RS-422 (4 wire, COM2)	RS-422	User settings
Address(PLC Address)	—	0	User settings
Serial baud rate [BPS]	19200		User settings
Serial data bit [Bit]	8		User settings
Serial stop bit [Bit]	1		User settings
Serial parity bit [Bit]	NONE		User settings

(1) XDesignerPlus setup

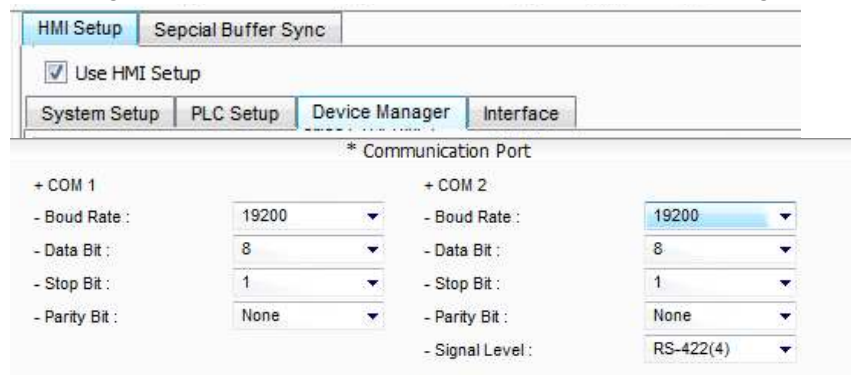
After setting the below details in [Project > Project Settings], download the detailed settings using TOP tool.



■ [Project > Project Property > Project > Settings > TOP Name]

Set the communication interface of TOP tool.

In the right window [HMI setup > Check "Use HMI Setup" > Device manager]



■ External device settings

This configures the option of "MELSEC-AnA Series Computer Link" Communication driver.



-PLC Address : External Device Setting Address

- Block process method : Choose protocol method.

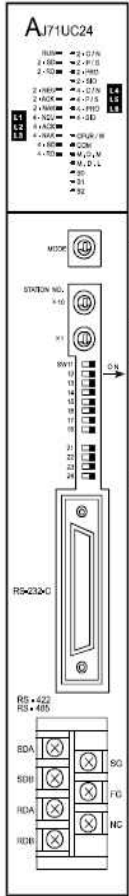
(2) External device settings

Set the communication setting by using DIP Switch of Serial Communication Unit. Please see PLC User Manual for more detail setup method.



Communication is possible when RUN LED of Serial Communication Unit is ON.

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1. Set the communication protocol form on Mode Setting Rotary Switch as below.

Mode Setting Rotary Switch setting number	Setting Information
5	Protocol Mode form 1

2. Communication Setting Dip Switch will be set as below.

DIP Switch	Settings	Setting Information (ON / OFF)
SW11	ON	Choose Communication Channel (RS-422 / RS-232C)
SW12	ON	Setting Data bit (8 / 7)
SW13	OFF	Setting Transmit speed
SW14	ON	
SW15	ON	
SW16	OFF	Setting parity bit (Yes / No)
SW17	OFF	Setting parity bit (Even / Odd)
SW18	OFF	Setting Stop bit (2 / 1)
SW21	ON	Setting BCC (Yes / No)
SW22	ON	Writing setting during RUN (Possible / Impossible)
SW23	OFF	Transmission side Termination Resistance (Yes / No)
SW24	OFF	Receiving side Termination Resistance (Yes / No)

3. Set up the Station Setting Rotary Switch as below to set up the address of communication card.

Station Setting Rotary Switch	Setting Information
X10	0
X1	0

Set-up of Serial communication card address "0"

4. Reset the power after setting Dip Switch.

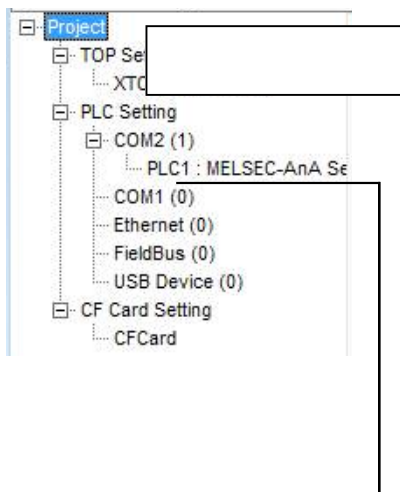
3.5 Example of Settings 5

The system is set as below.

Details	TOP	"MELSEC-AnA Series"	Remark
Serial level (port/channel)	RS-422 (4 wire, COM2)	RS-422	User settings
Address(PLC Address)	—	0	User settings
Serial baud rate [BPS]	19200		User settings
Serial data bit [Bit]	8		User settings
Serial stop bit [Bit]	1		User settings
Serial parity bit [Bit]	NONE		User settings

(1) XDesignerPlus setup

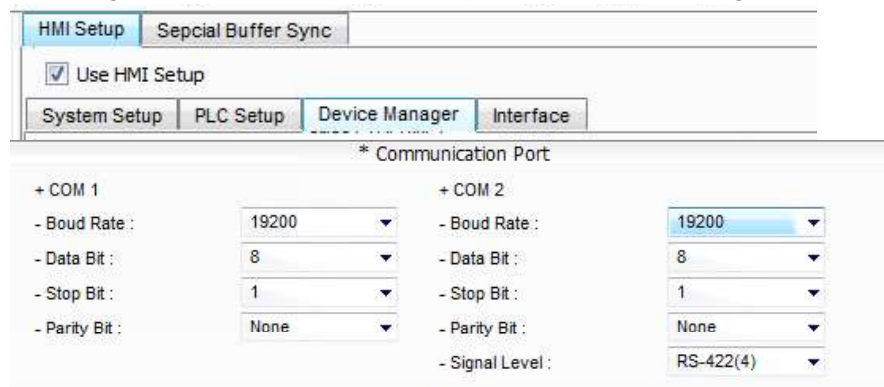
After setting the below details in [Project > Project Settings], download the detailed settings using TOP tool.



■ [Project > Project Property > Project > Settings > TOP Name]

Set the communication interface of TOP tool.

In the right window [HMI setup > HMI setup use check > Device manager]



■ External device settings

This configures the option of "MELSEC-AnA Series Computer Link" Communication driver.



-PLC Address : External Device Setting Address

- Block process method : Choose protocol method.

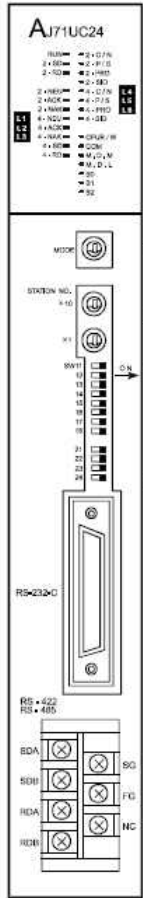
(2) External device settings

Set the communication setting by using DIP Switch of Serial Communication Unit. Please see PLC User Manual for more detail setup method.



Communication is possible when RUN LED of Serial Communication Unit is ON.

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card.

1. Set the communication protocol form on Mode Setting Rotary Switch as below.

Mode Setting Rotary Switch setting number	Setting Information
5	Protocol Mode form 1

2. Communication Setting Dip Switch will be set as below.

DIP Switch	Settings	Setting Information (ON / OFF)
SW11	ON	Choose Communication Channel (RS-422 / RS-232C)
SW12	ON	Setting Data bit (8 / 7)
SW13	OFF	Setting Transmit speed
SW14	ON	
SW15	ON	Setting parity bit (Yes / No)
SW16	OFF	
SW17	OFF	Setting parity bit (Even / Odd)
SW18	OFF	Setting Stop bit (2 / 1)
SW21	ON	Setting BCC (Yes / No)
SW22	ON	Writing setting during RUN (Possible / Impossible)
SW23	ON	Calculator Link (Computer link / Multiple drop link)
SW24	Not using	-

3. Set up the Station Setting Rotary Switch as below to set up the address of communication

Station Setting Rotary Switch	Setting Information
X10	0
X1	0

Serial Communication Card number is set to '0'

4. Reset the power after setting Dip Switch)

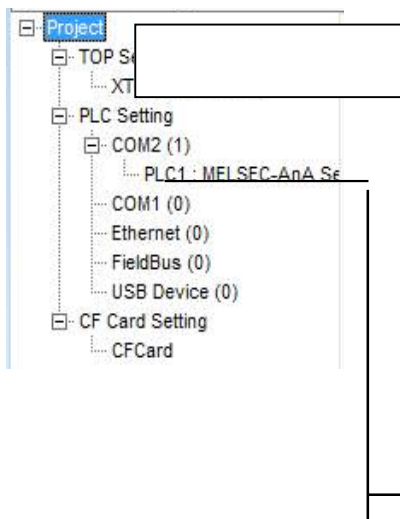
3.6 Example of Settings 6

The system is set as below.

Details	TOP	"MELSEC-AnA Series"	Remark
Serial level (port/channel)	RS-422 (4 wire, COM2)	RS-422	User settings
Address(PLC Address)	—	0	User settings
Serial baud rate [BPS]	19200		User settings
Serial data bit [Bit]	8		User settings
Serial stop bit [Bit]	1		User settings
Serial parity bit [Bit]	NONE		User settings

(1) XDesignerPlus setup

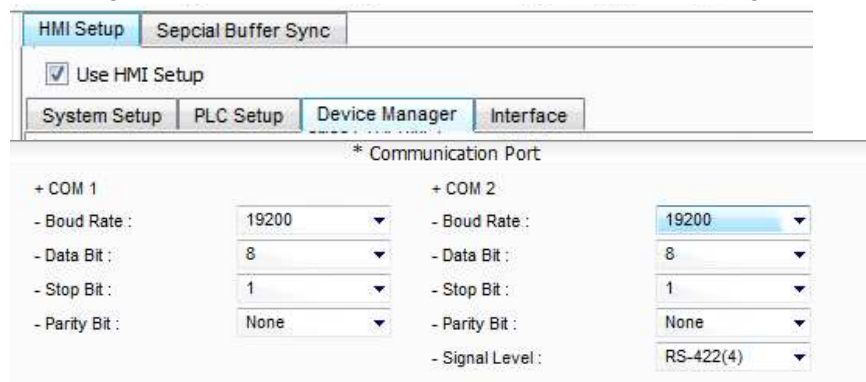
After setting the below details in [Project > Project Settings], download the detailed settings using TOP tool.



■ [Project > Project Property > Project > Settings > TOP Name]

Set the communication interface of TOP tool.

In the right window [HMI setup > Check "Use HMI setup" > Device manager]



■ External device settings

This configures the option of "MELSEC-AnA Series Computer Link" Communication driver.



-PLC Address : External Device Setting Address

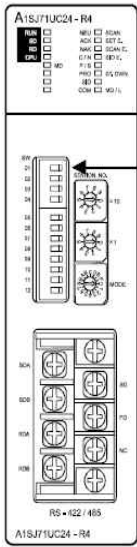
- Block process method : Choose protocol method.

(2) External device settings

Set the communication setting by using DIP Switch of Serial Communication Unit. Please see PLC User Manual for more detail setup method.



Communication is possible when RUN LED of Serial Communication Unit is ON.



1. Set the communication protocol form on Mode Setting Rotary Switch as below.

Mode Setting Rotary Switch setting number	Setting Information
5	Protocol Mode form 1

2. Communication Setting Dip Switch will be set as below.

DIP Switch	Settings	Setting Information (ON / OFF)
SW01	OFF	Not using
SW02	ON	Computer link Computer Link / Multiple drop link
SW03	OFF	Not using
SW04	ON	Writing setting during RUN (Possible / Impossible)
SW05	OFF	Setting Transmit speed
SW06	ON	
SW07	ON	
SW08	ON	Setting Data bit (8 / 7)
SW09	OFF	Setting parity bit (Yes / No)
SW10	OFF	Setting parity bit (Even / Odd)
SW11	OFF	Setting Stop bit (2 / 1)
SW12	ON	Setting BCC (Yes / No)

3. Set up the Station Setting Rotary Switch as below to set up the address of communication

card.

Station Setting Rotary Switch	Setting Information
X10 0	Serial Communication Card number is set to '0'
X1 0	

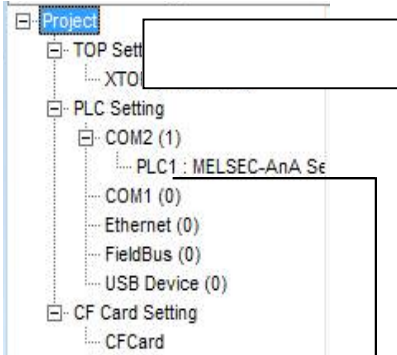
4. Reset the power after setting Dip Switch.

4. Communication settings details

Communication settings are available at XDesignerPlus or TOP main menu. Communication settings must be identical with the external devices.

4.1 XDesignerPlus settings details

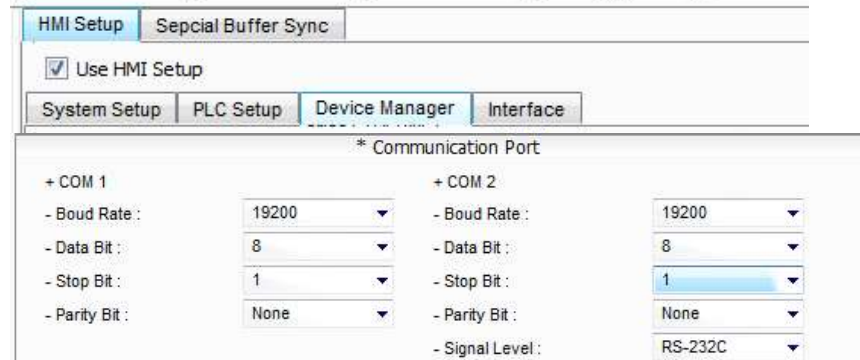
Select [Project > Project Property] to show the window below



■ [Project > Project Property > Project > Settings > TOP Name]

Set the communication interface of TOP tool.

In the right window [HMI setup > Check "Use HMI setup > Device manager]



– At the right window, [HMI setup > Check "Use HMI Setup" > PLC setup]



■ External device settings

This configures the option of "MELSEC-AnA Series Computer Link" Communication driver.

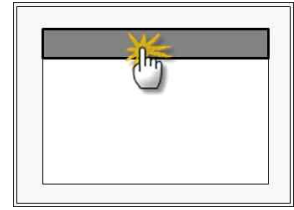


■ Communication Interface Settings

Details	Contents
Signal level	External device – select serial communication method between TOPs. (COM1 supplies RS-232C only)
Baud rate	External device – select serial communication speed between TOPs.
Data bit	External device – select serial communication data bit between TOPs.
Stop bit	External device – select serial communication stop bit between TOPs.
Parity bit	External device – select serial communication parity bit check method between TOPs.
Time out [x100 mSec]	Set up TOP's response waiting time from external device at [0 – 5000] x 1 mSec.
Transmitting Delay Time [x10 mSec]	Set up TOP's waiting time between response receiving – next command request transmission from external device at [0 – 5000] x 1 mSec.
Receiving Wait Time [x10 mSec]	
PLC address [0~65535]	Address of other device. Select between [0 - 65535].

4.2 TOP main menu setup item

- When a buzzer is on during the power reset, touch 1 spot at the upper LCD to move to "TOP Management Main" display.
- Set up driver interface at TOP according to below Step1 → Step2.
(Press "TOP COM 2/1 setup" in **Step 1** to change setup at **Step 2.**)



Step 1. [PLC setup] - Setup driver interface.

PLC setup	
PLC Address : 00	Communication Interface Settings
Timeout : 1000 [mSec]	
Delay time of transmission : 0 [mSec]	
TOP COM 2/1 : RS - 232C , 19200 , 8 , 1 , NONE	
<input type="text"/> <input type="text"/>	
TOP COM 2/1 setup communication test	

Step 1-Reference.

Details	Contents
PLC address [0~65535]	Address of other device. Select between [0 - 65535].
Timeout [x1 mSec]	Set up TOP's response waiting time from external device at [0 – 5000] x 1 mSec.
Delay time of transmission [x1 mSec]	Set up TOP's waiting time between response receiving – next command request transmission from external device at [0 – 5000] x 1 mSec.
TOP COM 2/1	TOP's Interface setup to external device.

Step 2. [PLC setup] > [TOP COM2/COM1 Setting] – Setup relevant port's serial parameter.

Port Settings	
* Serial communication + COM-1 Port - Baud rate : 19200 [BPS] - Data bit : 8 [BIT] - Stop bit : 1 [BIT] - Parity bit : NONE [BIT] - Signal level : RS – 232C	COM 1 Port Communication Interface Settings
+ COM-2 Port - Baud rate : 19200 [BPS] - Data bit : 8 [BIT] - Stop bit : 1 [BIT] - Parity bit : NONE [BIT] - Signal level : RS – 232C	COM-2 Port Communication Interface Settings

Step 2-Reference.

Details	Contents
Baud rate	External device – select serial communication speed between TOPs.
Data bit	External device – select serial communication data bit between TOPs.
Stop bit	External device – select serial communication stop bit between TOPs.
Parity bit	External device – select serial communication parity bit check method between TOPs.
Signal level	External device – select serial communication method between TOPs.

4.3 Communication diagnosis

- TOP - Confirming interface setting condition between external devices
 - Move to Menu by clicking the top side of LCD screen as resetting the power of TOP.
 - Confirms if Port [COM 2 or COM 1] setting that is willing to use in [Communication Settings] matches with the setting of external devices.

- Port Communication Issue Diagnosis
 - PLC Setting > TOP [COM 2 or COM 1] click "[Communication Diagnosis](#)" button.
 - Diagnosis dialog box will pop up on the screen, you can judge by following information that is shown on box no. 3 section.

OK! Communication setting normal

Time Out Error! Abnormal Communication setting.
 - Error in the setting situation of Cable and TOP / External device
(reference : Communication Diagnosis sheet)

■ Communication Diagnosis Sheet

- Please refer to the information below if you have a problem between external devices and communication connection.

Designer Version				O.S Version		
Details	Contents				Confirm	
System configuration	Name of CPU				OK	NG
	Name of confront port that is communicating				OK	NG
	System Connection Method	1:1	1:N	N:1	OK	NG
Connection Cable	Name of Cable				OK	NG
PLC setup	Setup address				OK	NG
	Serial baud rate	[BPS]			OK	NG
	Serial data bit	[BIT]			OK	NG
	Serial Stop bit	[BIT]			OK	NG
	Serial parity bit	[BIT]			OK	NG
	Assigned Address Limit				OK	NG
TOP setup	Setup port	COM 1	COM 2		OK	NG
	Name of Driver				OK	NG
	Confront Address	Project Property Setup			OK	NG
		When Diagnosing Communication			OK	NG
	Serial baud rate	[BPS]			OK	NG
	Serial data bit	[BIT]			OK	NG
	Serial Stop bit	[BIT]			OK	NG
Serial parity bit	[BIT]			OK	NG	

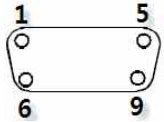
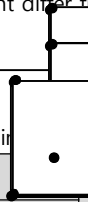
5. Cable diagram

This Chapter is to introduce the Cable diagram for regular communication between TOP and relative devices. (Cable diagram that is being introduced in this chapter might differ from the suggestions of "Mitsubishi Electric Corporation".)

5.1 Cable diagram 1

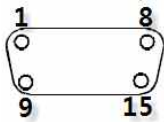
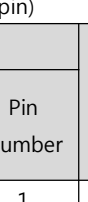
■ 1 : 1 Connection

(A) XTOP COM 2 Port (9 pin)

XTOP COM2			Cable Connection	PLC		
pin arrangement * caution 1)	Name of Signal	Pin Number		Pin Number	Name of Signal	pin arrangement * caution 1)
 <p>Based on the front side of Communication cable connector D-SUB 9 Pin male</p>	CD	1		1	FG	Based on the front side of Communication cable connector D-SUB 25 Pin (male, up)
	RD	2		2	SD	
	SD	3		3	RD	
	DTR	4		4	RTS	
	SG	5		5	CTS	
	DSR	6		6	DSR	
	RTS	7		7	SG	
	CTS	8		8	CD	
		9		9	20	

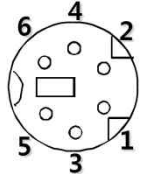
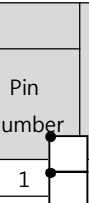
*Caution1) Pin arrangement is shown from connecting face in cable connection connector.

(B) XTOP COM 2 Port (15 pin)

XTOP COM2			Cable Connection	PLC		
pin arrangement * caution 1)	Name of Signal	Pin Number		Pin Number	Name of Signal	pin arrangement * caution 1)
 <p>Based on the front side of Communication cable connector D-SUB 15 Pin male</p>	CD	1		1	FG	Based on the front side of Communication cable connector D-SUB 25 Pin (male, up)
	RD	2		2	SD	
	SD	3		3	RD	
	DTR	4		4	RTS	
	SG	5		5	CTS	
	DSR	6		6	DSR	
	RTS	7		7	SG	
	CTS	8		8	CD	
		9		9	20	

*Caution1) Pin arrangement is shown from connecting face in cable connection connector.

(C) XTOP/ATOP COM 1 Port (6 Pin)

XTOP/ATOP COM 1 Port			Cable Connection	PLC		
pin arrangement * caution 1)	Name of Signal	Pin Number		Pin Number	Name of Signal	pin arrangement * caution 1)
 <p>Based on the front side of</p>		1		1	FG	Based on the front side of Communication cable connector D-SUB 25 Pin (male, up)
	RD			2	SD	
	SG			3	RD	

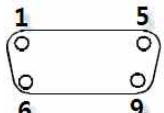
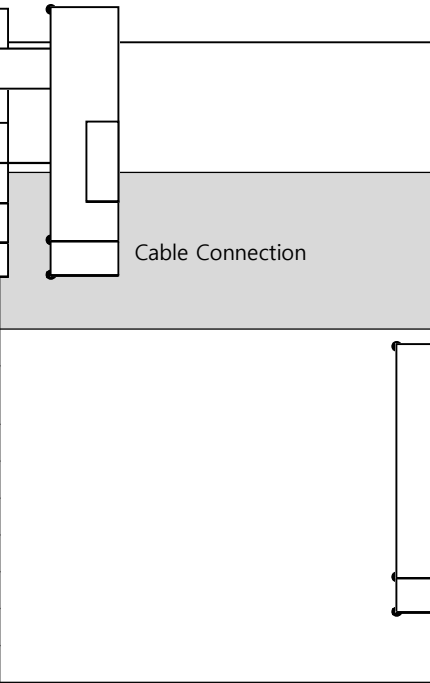
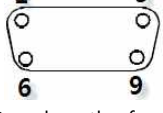
Communication cable connector D-SUB 6 Pin male		4		4	RTS	
		5		5	CTS	
	SD	6		6	DSR	
				7	SG	
				8	CD	
				20	DTR	

*Caution1) Pin arrangement is shown from connecting face in cable connection connector.

5.2 Cable diagram 2

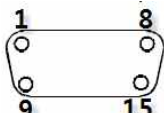
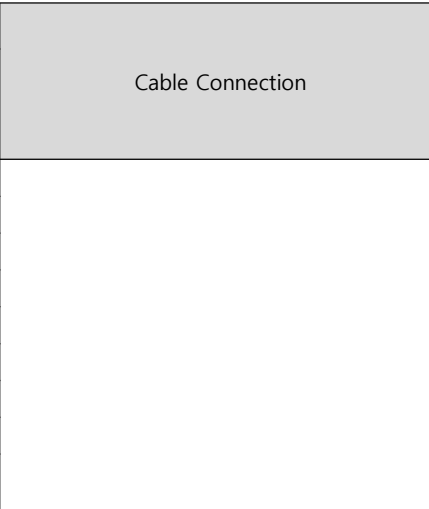
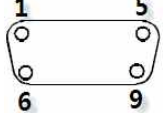
■ 1 : 1 Connection

(A) XTOP COM 2 Port (9 pin)

XTOP COM2			Cable Connection	PLC		
pin arrangement * caution 1)	Name of Signal	Pin Number		Pin Number	Name of Signal	pin arrangement * caution 1)
 <p>Based on the front side of Communication cable connector D-SUB 9 Pin male</p>	CD	1		1	CD	 <p>Based on the front side of Communication cable connector D-SUB 9 Pin (male, up)</p>
	SD	2		2	RD	
	RD	3		3	SD	
	DTR	4		4	DTR	
	SG	5		5	SG	
	DSR	6		6	DSR	
	RTS	7		7	RTS	
	CTS	8		8	CTS	
		9		9		

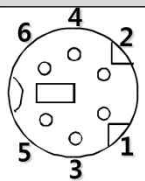
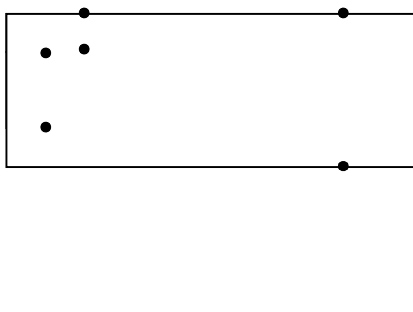
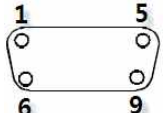
*Caution1) Pin arrangement is shown from connecting face in cable connection connector.

(B) XTOP COM 2 Port (15 pin)

XTOP COM2			Cable Connection	PLC		
pin arrangement * caution 1)	Name of Signal	Pin Number		Pin Number	Name of Signal	pin arrangement * caution 1)
 <p>Based on the front side of Communication cable connector D-SUB 9 Pin male</p>	CD	1		1	CD	 <p>Based on the front side of Communication cable connector D-SUB 9 Pin (male, up)</p>
	SD	2		2	RD	
	RD	3		3	SD	
	DTR	4		4	DTR	
	SG	5		5	SG	
	DSR	6		6	DSR	
	RTS	7		7	RTS	
	CTS	8		8	CTS	
		9		9		

*Caution1) Pin arrangement is shown from connecting face in cable connection connector.

(B) XTOP/ATOP COM 1 Port (6 Pin)

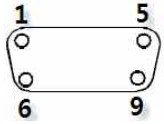

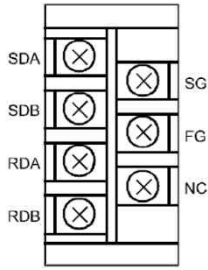
XTOP/ATOP COM 1 Port			Cable Connection	PLC		
pin arrangement * caution 1)	Name of Signal	Pin Number		Pin Number	Name of Signal	pin arrangement * caution 1)
 <p>Based on the front side of Communication cable connector D-SUB 6 Pin male</p>		1		1	CD	 <p>Based on the front side of Communication cable connector D-SUB 9 Pin (male, up)</p>
	RD	2		2	RD	
	SG	3		3	SD	
		4		4	DTR	
		5		5	SG	
	SD	6		6	DSR	
			7	RTS		
			8	CTS		
			9			

*Caution1) Pin arrangement is shown from connecting face in cable connection connector.

5.3 Cable diagram 3

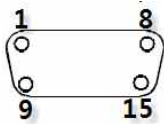

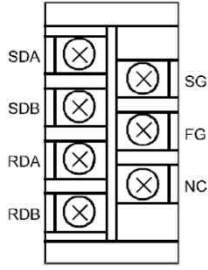
■ 1 : 1 Connection

(A) XTOP COM 2 Port (9 pin)

XTOP COM2			Cable Connection	PLC	
pin arrangement * caution 1)	Name of Signal	Pin Number		Name of Signal	Pin Arrangement
 <p>Based on the front side of Communication cable connector D-SUB 9 Pin male</p>	RDA	1		SDA	
		2		SDB	
		3		RDA	
	RDB	4		RDB	
	SG	5		SG	
	SDA	6			
		7			
		8			
	SDB	9			

*Caution1) Pin arrangement is shown from connecting face in cable connection connector.

(B) XTOP COM 2 Port (15 pin)

XTOP COM2			Cable Connection	PLC		
pin arrangement * caution 1)	Name of Signal	Pin Number		Name of Signal	Pin Arrangement	
 <p>Based on the front side of Communication cable connector D-SUB 15 Pin male</p>	-	1		SDA		
		(Pass)				SDB
						RDA
				10		RDB
	RDA			11		SG
	RDB			12		
SDA		13				

	SDB	14	
	SG	15	

*Caution1) Pin arrangement is shown from connecting face in cable connection connector.

(C) ATOP COM 2 Port (Terminal Block 5 pin)

ATOP COM2		Cable Connection	PLC	
pin arrangement * caution 1)	Signal		Signal	Pin Arrangement
front side of Communication cable connector Terminal Block 5 Pin	RDA		SDA	
	RDB		SDB	
	SDA		RDA	
	SDB		RDB	
	SG		SG	

*Caution1) Pin arrangement is shown from connecting face in cable connection connector.

■ 1 : N Connection - Please connect by referring 1:1 connection.

TOP
Name of Signal
RDA
RDB
SDA
SDB
SG

Cable Connection and Signal
Direction

PLC
Name of Signal
SDA
SDB
RDA
RDB
SG

Cable Connection and Signal
Direction

PLC
Name of Signal
SDA
SDB
RDA
RDB
SG

6. Support address

Devices that are usable with TOP are as below.

There might be difference in the range of device (address) by type / series of CPU module TOP series supports the maximum address range that external device series use. Please refer to each CPU module user manual carefully for devices that you desired to use to prevent not getting out of range.

Type	Remark	Bit designated address	Word designated address
Input	Bit	X0000 – X1FFF	X0000 – X1FF0
Output	Bit	Y0000 – Y1FFF	Y0000 – Y1FF0
Link relay	Bit	B0000 – B1FFF	
Link register	Word		W0000 – W1FFF
STEP Relay	Bit	S0000 - S2047	
Special relay	Bit	F0000 – F2047	F0000 – F2032
Latch Relay	Bit	L0000 – L8191	
Internal Relay	Bit	M0000 – M8191	M0000 – M8176
Special relay	Bit	M9000 - M9255	M9000 – M9240
Data Register	Word		D0000 – D8191
Special Register	Word		D9000 - D9255
Timer-Coil	Bit	TC0000 - TC2047	
Timer-Current	Word		TN000 – TN2047
Timer-Point	Bit	TS0000 – TS2047	
Counter-Coil	Bit	CC0000 – CC1023	
Counter-Current	Word		CN000 – CN1023
Counter-Point	Bit	CS0000 – CS1023	