IDEC IZUMI

MicroSmart Series

FC3/FC4A RS-232C

Supported version

TOP Design Studio

V1.4.2 or higher



CONTENTS

We want to thank our customers who use the Touch Operation Panel.

1. System configuration

Page 2

Describes the devices required for connection, the setting of each device, cables, and configurable systems.

2. External device selection

Page 3

Select a TOP model and an external device.

3. TOP communication setting

Page 4

Describes how to set the TOP communication.

4. External device setting

Page 9

Describes how to set up communication for external devices.

5. Cable table

Page 10

Describes the cable specifications required for connection.

6. Supported addresses

Page 11

Refer to this section to check the addresses which can communicate with an external device.



1. System configuration

The system configuration of TOP and "IDEC MicroSmart" is as follows:

Series	СРИ	Link I/F	Communication method	System setting	Cable
MicroSmart Series	FC3 / FC4A	Port on CPU unit	RS-232C	3.1 Settings example	5.1. Cable table

■ Connection configuration

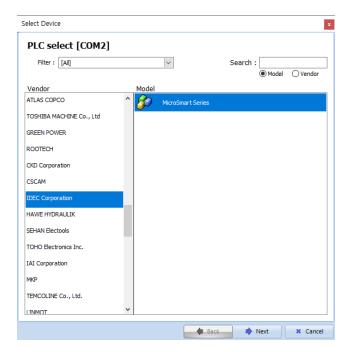
• 1:1 (one TOP and one external device) connection – configuration which is possible in RS232C communication.





2. External device selection

■ Select a TOP model and a port, and then select an external device.



Settings		Contents					
TOP	Model	Check the TOP display and pr	Check the TOP display and process to select the touch model.				
External device	Vendor	Select the vendor of the exter Select "IDEC"	Select the vendor of the external device to be connected to TOP. Select "IDEC"				
	PLC	Select an external device to co					
		Model	Interface	Protocol			
		MicroSmart	CPU Direct	MicroSmartProtocol			
		Please check the system configuration in Chapter 1 to see if the external device you want to connect is a model whose system can be configured.					



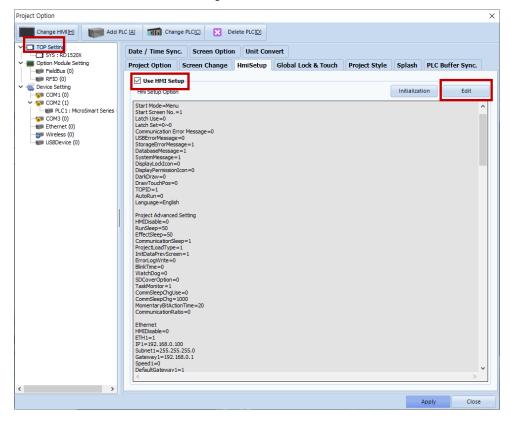
3. TOP communication setting

The communication can be set in TOP Design Studio or TOP main menu. The communication should be set in the same way as that of the external device.

3.1 Communication setting in TOP Design Studio

(1) Communication interface setting

- $\blacksquare \text{ [Project > Project Property > TOP Setting]} \rightarrow \text{[Project Option > "Use HMI Setup" Check > Edit > Serial]}$
 - Set the TOP communication interface in TOP Design Studio.







Items	ТОР	External device	Remarks		
Signal Level (port)	RS-232C	RS-232C RS-232C			
Baud Rate	9600				
Data Bit	7				
Stop Bit	1				
Parity Bit	EVEN				

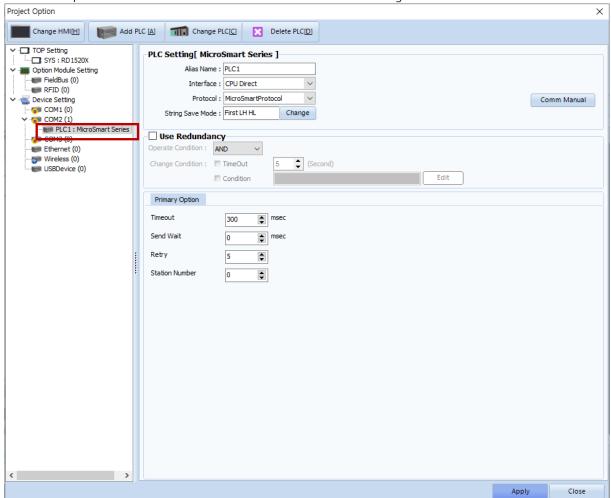
 $^{^{\}star}$ The above settings are $\underline{\text{examples}}$ recommended by the company.

Items	Description
Signal Level	Select the serial communication method between the TOP and an external device.
Baud Rate	Select the serial communication speed between the TOP and an external device.
Data Bit	Select the serial communication data bit between the TOP and an external device.
Stop Bit	Select the serial communication stop bit between the TOP and an external device.
Parity Bit	Select the serial communication parity bit check method between the TOP and an external device.

(2) Communication option setting

■ [Project > Project Property > Device Setting > COM > "PLC1 : FP Series"]

- Set the options of the MICREX-SX Series communication driver in TOP Design Studio.

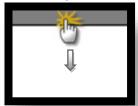


Items	Settings	Remarks
Interface	Select "Computer Link".	
Protocol	Select the serial communication protocol between the TOP and an external device.	
TimeOut (ms)	Set the time for the TOP to wait for a response from an external device.	
SendWait (ms)	SendWait (ms) Set the waiting time between TOP's receiving a response from an external device and	
	sending the next command request.	
STATION NUMBER	Prefix	



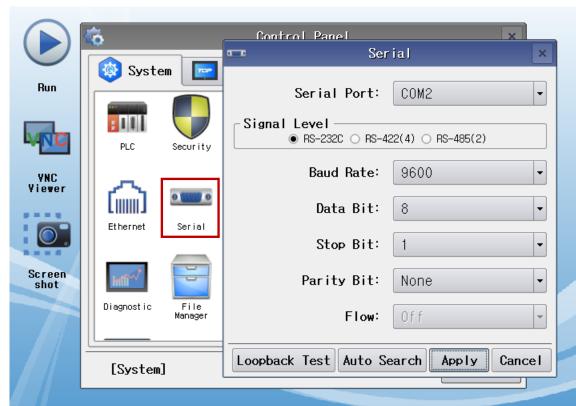
3.2. Communication setting in TOP

- * This is a setting method when "Use HMI Setup" in the setting items in "3.1 TOP Design Studio" is not checked.
- Touch the top of the TOP screen and drag it down. Touch "EXIT" in the pop-up window to go to the main screen.



(1) Communication interface setting

■ [Main Screen > Control Panel > Serial]



Items	ТОР	External device	Remarks	
Signal Level (port)	RS-232C	RS-232C		
Baud Rate	9600			
Data Bit	7			
Stop Bit	1			
Parity Bit	EVEN			

^{*} The above settings are setting examples recommended by the company.

Items	Description
Signal Level	Select the serial communication method between the TOP and an external device.
Baud Rate	Select the serial communication speed between the TOP and an external device.
Data Bit	Select the serial communication data bit between the TOP and an external device.
Stop Bit	Select the serial communication stop bit between the TOP and an external device.
Parity Bit	Select the serial communication parity bit check method between the TOP and an external device.



(2) Communication option setting

■ [Main Screen > Control Panel > PLC]



Items	Settings	Remarks			
Interface	Select "Computer Link".				
Protocol	Select the serial communication protocol between the TOP and an external device.				
TimeOut (ms)	Set the time for the TOP to wait for a response from an external device.				
SendWait (ms)	SendWait (ms) Set the waiting time between TOP's receiving a response from an external device and				
	sending the next command request.				
STATION NUMBER	Prefix				



3.3 Communication diagnostics

- Check the interface setting status between the TOP and external device.
- Touch the top of the TOP screen and drag it down. Touch "EXIT" in the pop-up window to go to the main screen.
- Check if the port (COM1/COM2/COM3) settings you want to use in [Control Panel > Serial] are the same as those of the external device.
- Diagnosis of whether the port communication is normal or not
- Touch "Communication diagnostics" in [Control Panel > PLC].
- The Diagnostics dialog box pops up on the screen and determines the diagnostic status.

ОК	Communication setting normal
Time Out Error	Communication setting abnormal
	- Check the cable, TOP, and external device setting status. (Reference: Communication diagnostics sheet)

■ Communication diagnostics sheet

- If there is a problem with the communication connection with an external terminal, please check the settings in the sheet below.

Items	Conter	Check		Remarks	
System	How to connect the sys	stem	OK	NG	1. Contains configuration
configuration	Connection cable name	OK	NG	1. System configuration	
TOP	Version information	OK	NG		
	Port in use		OK	NG	
	Driver name		OK	NG	
	Other detailed settings		OK	NG	
	Relative prefix	Project setting	OK	NG	
		Communication	ОК	NG	2. External device selection
		diagnostics	OK	ING	3. Communication setting
	Serial Parameter	Transmission	ОК	NG	
		Speed	OK	ING	
		Data Bit	OK	NG	
		Stop Bit	OK	NG	
		Parity Bit	OK	NG	
External device	CPU name	OK	NG		
	Communication port	name (module	ОК	NG	
	name)				
	Protocol (mode)		OK	NG	
	Setup Prefix		OK	NG	
	Other detailed settings	OK	NG	4. External device setting	
	Serial Parameter	Transmission	OK	NG	
		Speed	OK	110	
		Data Bit	OK	NG	
		Stop Bit	OK	NG	
		Parity Bit	OK	NG	
	Check address range				6. Supported addresses
			OK	NG	(For details, please refer to the PLC
					vendor's manual.)



4. External device setting

Configure the communication setting of the external device by referring to its user manual.



5. Cable table

This chapter introduces a cable diagram for normal communication between the TOP and the corresponding device. (The cable diagram described in this section may differ from the recommendations of "**XSEL Series**")

4.1. Cable table 1

■ 1:1 connection

(A) TOP COM Port (9 pin)

TOP COM				"PLC"		
Pin	Signal	Pin	Cable connection	Pin	Signal	Pin
arrangement*Note 1)	name	number		number	name	arrangement*Note 1)
1 5	CD	1				~~
()	RD	2 -				8 7 6
6	SD	3 -		3	SD	5 4 3
6 9	DTR	4		4	RD	3 1
Based on	SG	5 -				
communication cable	DSR	6		6	CMSW	Based on PLC
connector front,	RTS	7	L	7	SG	connector front,
D-SUB 9 Pin male	CTS	8				8 Pin mini Din female
(male, convex)		9				(female, convex)

^{*}Note 1) The pin arrangement is as seen from the connecting side of the cable connection connector.



6. Supported addresses

The devices available in TOP are as follows:

The device range (address) may differ depending on the CPU module series/type. The TOP series supports the maximum address range used by the external device series. Please refer to each CPU module user manual and be take caution to not deviate from the address range supported by the device you want to use.

Device	Contents	Bit Address	Word Address	Remarks
X	Input	0000 – 0307	0000 - 0030	
Υ	Output	0000 - 0307	0000 - 0030	
М	Internal Relay	0000 – 1277	0000 – 0126	
	Special Internal Relay	8000 – 8157	0800 – 0814	
R	Shift Register	0000 – 0127	0000 – 0112	
TS	Timer(Preset Value)	-	0000 – 0099	
TN	Timer(Current Value)	-	0000 - 0099	
CS	Counter(Preset Value)	-	0000 – 0099	
CN	Counter(Current Value)	-	0000 - 0099	
D	Data Register	0000.00 - 1299.15	0000 – 1299	
	Special Data Register	8000.00 - 8199.15	8000 – 8199	
	Extended Data Register	2000.00 - 7999.15	2000 – 7999	