RKC Instrument Inc.

SR Series

Serial Driver

Supported version TOP Design Studio



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Refer to this section to check the addresses which can communicate with an external device.



1. System configuration

The system configuration of TOP and "Instrument Inc. – Temperature Controller SR Series" is as follows:

Series	CPU	Link I/F	Communication method	System setting	Cable
		Connector	RS-422		
	H-PCP-J-U4U-D^U	on the controller	on the controller (4 wire)		
		Connector RS-485			
	H-PCP-J-U5U-D^U	on the controller	(2 wire)		
SR Mini		Connector	DC 222C		
	Н-РСР-Ј-∐Т-ⅅ^∐	on the controller	RS-232C		5.1. Cable table 1
(п-гсг-ј)		Connector	RS-422		
	H-PCP-J4-D^	on the controller	(4 wire)		
		Connector	RS-485		
	H-PCP-J5-D*_	on the controller	(2 wire)		
SRZ	Z-TIO-A□-□/□-□				
(Z–TIO)	Z-TIO-B/_N	Terminal Block	RS-485	<u>3. IOP</u>	
	Z-TIO-C□-□/□-□	on the controller	(2 wire)	communication	
	Z-TIO-D/_N			<u>setting</u>	
SRZ	Z-DIO-A/	Terminal Block	RS-485	4. External device	5.2. Cable table 2
(Z–DIO)	Z-DIO-A□-□N	on the controller	(2 wire)	setting	
SRZ	Z-CT-A□/□-□	Terminal Block	RS-485		
(Z–CT)	Z-CT-A□/N	on the controller	(2 wire)		
	Z-COM-A-4□/□	COM.PORT 1/2	RS-422		
	Z-COM-A-4□/N	on the controller	(4 wire)		
	Z-COM-A-5□/□	COM.PORT 1/2	RS-485		
SRZ	Z-COM-A-5□/N	on the controller	(2 wire)		
(Z–COM)	Z-COM-A-🗆4/🗆	COM.PORT 3/4	RS-422		5.1. Cable table 1
	Z-COM-A-□4/N	on the controller (4 wire)			
	Z-COM-A-□5/□	COM.PORT 3/4	RS-485		
	Z-COM-A-□5/N	on the controller	(2 wire)		

■ Connectable configuration

• 1:1 connection - - RS-232C/ 422 / 485 communication





1 : N connection- RS-422 / 485 communication







2. External device selection

■ Select a TOP model and a port, and then select an external device.

							x
PLC select [CC	DM1]						
Filter : [All]			\sim		Search : SR		
Evel Fred					•	Model 🔾 Ve	endor
Vendor		Model					
RKC Instrument Inc.		8	SR Serie	s			
SENGENUITY							
				Back	📫 Next	×	Cancel
Select Device							
- PLC Setting[SR Se	arios 1						
FLC Setting[SK Se							
Alias Name :	PLC1						
Alias Name : Interface :	PLC1 Serial		~				
Alias Name : Interface : Protocol :	PLC1 Serial Private Protoco	ol le	~		ſ	Comm Mar	nual
Alias Name : Interface : Protocol :	PLC1 Serial Private Protoco	bl	>		(Comm Mar	nual
Alias Name : Interface : Protocol :	PLC1 Serial Private Protoco	bl	~		(Comm Mar	nual
Alias Name : Interface : Protocol : Use Redundanc Operate Condition : A	PLC1 Serial Private Protoco	bl	~		(Comm Mar	nual
Alias Name : Interface : Protocol : Operate Condition : Ar Change Condition :	PLC1 Serial Private Protoco Y ND V TimeOut	əl 5	✓ ✓ (Secon	d)	(Comm Mar	nual
Alias Name : Interface : Protocol : Operate Condition : Al Change Condition :	PLC1 Serial Private Protoco V ND ~ TimeOut Condition	əl 5	▼ ▼ (Secon	d)		Comm Mar	nual
Alias Name : Interface : Protocol : Use Redundance Operate Condition : Al Change Condition : Al Primary Option	PLC1 Serial Private Protoco Y ND V TimeOut Condition	5	↓ ↓ (Secon	d)		Comm Mar	nual
Alias Name : Interface : Protocol : Use Redundance Operate Condition : Change Condition : Primary Option Timeout	PLC1 Serial Private Protoco V ND ~ TimeOut Condition	5 msec	↓ ↓ (Secon	d)		Comm Mar	nual
Alias Name : Interface : Protocol : Use Redundance Operate Condition : Change Condition : Primary Option Timeout Send Wait	PLC1 Serial Private Protoco ND TimeOut Condition	5 msec msec	↓ ↓ (Secon	d)		Comm Mar	nual
Alias Name : Interface : Protocol : Use Redundance Operate Condition : Alias Name : Primary Option Timeout Send Wait Retry	PLC1 Serial Private Protoco V TimeOut Condition 300	5 msec msec	↓ ↓ (Secon	d)		Comm Mar	nual
Alias Name : Interface : Protocol : Protocol : Querate Condition : Alias Name Condition : Primary Option Timeout Send Wait Retry Station Num	PLC1 Serial Private Protoco V TimeOut Condition 300 \$ 5 \$ 0	5 msec msec	↓ ↓ (Secon	d)		Comm Mar	nual
Alias Name : Interface : Protocol : Protocol : Alias Name : Protocol : Protocol : Alias Name : Primary Option Timeout Send Wait Retry Station Num Type	PLC1 Serial Private Protoco V ND V TimeOut Condition 300 (*) 5 (*) 5 (*) 5 (*) 5 (*) 5 (*)	5 msec	↓ ↓ (Secon	d)		Comm Mar	nual
Alias Name : Interface : Protocol : Operate Condition : A Change Condition : A Change Condition : C Primary Option Timeout Send Wait Retry Station Num Type	PLC1 Serial Private Protoco V ND TimeOut Condition 300 \$ 5 \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	ol 5 msec msec	C (Secon	d)		Comm Mar	nual
Alias Name : Interface : Protocol : Operate Condition : A Change Condition : C Primary Option Timeout Send Wait Retry Station Num Type	PLC1 Serial Private Protoco V ND ∨ TimeOut Condition 300 € 5 € 0 € SR-Mini ∨	ol 5 msec msec	C (Secon	d)		Comm Mar	
Alias Name : Interface : Protocol : Operate Condition : Al Change Condition : Al Change Condition : C Primary Option Timeout Send Wait Retry Station Num Type	PLC1 Serial Private Protoco V ND ~ TimeOut Condition 300 © 5 © 5 © 5 © 5 © 5 © 5 ©	5 msec msec	↓ (Secon	d)		Comm Mar	
Alias Name : Interface : Protocol : Operate Condition : Al Change Condition : C Primary Option Timeout Send Wait Retry Station Num Type	PLC1 Serial Private Protoco V DD V TimeOut Condition 300 (*) 5 (*) 5 (*) 5 (*) 5 (*) 5 (*) 5 (*)	5 msec msec	 ✓ ✓ ✓ ✓ 	d)		Comm Mar	

Settings		Contents				
ТОР	Model	Check the display and process of TOP to select the touch model.				
External device	Vendor	Select the vendor of the external device to be connected to TOP. Select "RKC Instrument Inc."				
	PLC	Select an external device to connect to TOP.				
		Model Interface		Protocol		
		SR Series	Private Protocol			

대한민국대표 터치패널 Touch Operation Panel

3. TOP communication setting

The communication can be set in TOP Design Studio or TOP main menu. The communication should be set in the same way as that of the external device.

3.1 Communication setting in TOP Design Studio

(1) Communication interface setting

- [Project > Project Property > TOP Setting] → [HMI Setup > "Use HMI Setup" Check > Edit > Serial]
 - Set the TOP communication interface in TOP Design Studio.



Items	ТОР	External device	Remarks		
Signal Level (port)	RS-232C / RS-422 / RS-485	RS-232C / RS-422 / RS-485			
Baud Rate	19200				
Data Bit	8				
Stop Bit	1				
Parity Bit	Non	e.			

* The above settings are examples recommended by the company.

Items	Description
Signal Level	Select the serial communication method between the TOP and an external device.
Baud Rate	Select the serial communication speed between the TOP and an external device.
Data Bit	Select the serial communication data bit between the TOP and an external device.
Stop Bit	Select the serial communication stop bit between the TOP and an external device.
Parity Bit	Select the serial communication parity bit check method between the TOP and an external device.



(2) Communication option setting

- [Project > Project Property > Device Settings > COM > "PLC1: SR Series"]
 - Set the options of the SR Series communication driver in TOP Design Studio.

Project Option		×
Change HMI[H] Add P	LC [A] TIT Change PLC[C] Note that Delete PLC[D]	
Change HMI[H]	LC (A) The Change PLCIC C Delete PLCID PLC Setting[SR Series] Alias Name: PLC1 Interface: Serial Protocol: Private Protocol Operate Condition: ND Change Condition: TimeOut 5 (Second) Change Condition: Edit Primary Option Timeout 300 Send Wait 0 Call Type SR: Mini	Comm Manual
		Apply Close

Items	Settings	Remarks
Interface	Configure the communication interface between the TOP and an external device.	Refer to "2. External
Protocol	Configure the communication protocol between the TOP and an external device.	device selection".
TimeOut (ms)	Set the time for the TOP to wait for a response from an external device.	
SendWait (ms)	Set the waiting time between TOP's receiving a response from an external device	
	and sending the next command request.	
Retry	Configure the amount of redelivery attempts from TOP to external device.	
Station Num	Enter the prefix of an external device.	
Туре	Select model type.	SR-Mini, SRZ



3.2. Communication setting in TOP

* This is a setting method when "Use HMI Setup" in the setting items in "3.1 TOP Design Studio" is not checked.

■ Touch the top of the TOP screen and drag it down. Touch "EXIT" in the pop-up window to go to the main screen.



(1) Communication interface setting

■ [Main Screen > Control Panel > Serial]



ltems	ТОР	External device	Remarks		
Signal Level (port)	RS-232C / RS-422 / RS-485	RS-232C / RS-422 / RS-485			
Baud Rate	19200				
Data Bit	8				
Stop Bit	1				
Parity Bit	Non				

* The above settings are setting examples recommended by the company.

Items	Description
Signal Level	Select the serial communication method between the TOP and an external device.
Baud Rate	Select the serial communication speed between the TOP and an external device.
Data Bit	Select the serial communication data bit between the TOP and an external device.
Stop Bit	Select the serial communication stop bit between the TOP and an external device.
Parity Bit	Select the serial communication parity bit check method between the TOP and an external device.



(2) Communication option setting

Retry Station Num

Туре

■ [Main Screen > Control Panel > PLC]

	Ö	1001	PLC	×		
Bup	🔯 Syste	Driver(COM1)	PLC1(SR Series) -			
nun		Interface	Serial 💌			
		Protocol	Private Protocol 💌			
WNC	PLC	Timeout	300 🖨 msec			
VNC		Send Wait	0 🔷 msec			
Viewer		Retry	5			
		Station N	0			
	Ethernet	Туре	SR-Mi 💌			
shot	inti					
	Diagnostic					
		Diamatia				
	[System]	Diagnostic				
tems	Settings			Remarks		
nterface	Configure the c	ommunication interf	face between the TOP and an external device.	Refer to "2. Exte		
rotocol	Configure the c	ommunication proto	ocol between the TOP and an external device.	device selection		
ïmeOut (ms)	Set the time for the TOP to wait for a response from an external device.					
endWait (ms)	Set the waiting time between TOP's receiving a response from an external device					

and sending the next command request.

Enter the prefix of an external device.

Select model type.

Configure the amount of redelivery attempts from TOP to external device.

SR-Mini, SRZ



3.3 Communication diagnostics

■ Check the interface setting status between the TOP and an external device.

- Touch the top of the TOP screen and drag it down. Touch "EXIT" in the pop-up window to go to the main screen.
- Check if the COM port settings you want to use in [Control Panel > Serial] are the same as those of the external device.
- Diagnosis of whether the port communication is normal or not
- Touch "Communication diagnostics" in [Control Panel > PLC].

- The Diagnostics dialog box pops up on the screen and determines the diagnostic status.

ОК	Communication setting normal
Time Out Error	Communication setting abnormal
	- Check the cable, TOP, and external device setting status. (Reference: Communication diagnostics sheet)

Communication diagnostics sheet

- If there is a problem with the communication connection with an external terminal, please check the settings in the sheet below.

Items	Contents		Check		Remarks
System	How to connect the sys	stem	OK	NG	1 Cretem configuration
configuration	Connection cable name	2	OK	NG	<u>1. system configuration</u>
ТОР	Version information		OK	NG	
	Port in use		OK	NG	
	Driver name		OK	NG	
	Other detailed settings		OK	NG	
	Relative prefix	Project setting	OK	NG	
		Communication	OK	NC	2. External device selection
		diagnostics	ŬK	NG	3. TOP communication setting
	Serial Parameter	Transmission	OK	NC	
		Speed	OK	NG	
		Data Bit	OK	NG	
		Stop Bit	OK	NG	
		Parity Bit	OK	NG	
External device	CPU name	OK	NG		
	Communication port na	OK	NG		
	Protocol (mode)	OK	NG		
	Setup Prefix		OK	NG	
	Other detailed settings		OK	NG	4. External device setting
	Serial Parameter	Transmission	OK	NC	4. External device setting
		Speed	ÜK	NG	
		Data Bit	ОК	NG	
		Stop Bit	OK	NG	
		Parity Bit	OK	NG	
	Check address range				6. Supported addresses
			OK	NG	(For details, please refer to the PLC
					vendor's manual.)



4. External device setting

For more detailed setting methods than described in this example, please refer to the PLC user manual.

■ For H-PCP-J-□4□-D*□, H-PCP-J-□4-D*□

Front Rotary Switch Setting: Prefix

• Dip Switch Setting

• DID SWIT	ch Settin	g		
SW2	Value	Description		setting switch (SW2)
1	OFF	Data bit configuration		
2	OFF	Data Bit: 8 / Stop Bit: 1 / Parity None		567
3	ON	Communication speed: 10200 bps	۳	
4	OFF	communication speed. 19200 bps		(SW3)
5	OFF			
6	OFF	Communication protocol, DKC DDOTOCOL		
7	OFF		Right side view	
8	OFF		_	

■ Z-TIO-A□-□/□-□, Z-TIO-B□-□/□N□-□, Z-TIO-C□-□/□-□, Z-TIO-D□-□/□N□-□

For Z-DIO-A ..., Z-DIO-A ..., Z-CT-A ..., Z-CT-A ..., Z-CT-A ..., X-CT-A ...,

- Front Rotary Switch Setting: Prefix
- Dip Switch Setting

Dip Swit	ch Settin	9		
SW	Value	Explanation		
1	OFF	Communication speed: 10200 hps	E	DIP switch
2	ON	communication speed. 19200 bps	r	
3	OFF			╶╌╱│┨╘┨╘╘╘╘╘╽∁ _{╺┍╒}
4	OFF	Data bit configuration		12345678
5	ON	Data Bit: 8 / Stop Bit: 1 / Parity None		
6	OFF	Communication protocol: RKC PROTOCOL		
7	OFF	—	•	
8	OFF	—	Right side view	

■ For**Z-COM-A-4**□/□, Z-COM-A-4□/N, Z-COM-A-□4/□, Z-COM-A-□4/N

Front Rotary Switch Setting: Prefix

Dip Switch Setting

PORT	SW	Value	Description
	1	OFF	Communication speeds 10200 bas
COM. PORT1 &	2	ON	Communication speed. 19200 bps
COM. PORT2	n		MODBUS
	3	UN	Data Bit: 8 / Stop Bit: 1 / Parity None
	4	ON	Communication speed: 19200 bps
COM. PORT3 &	5	OFF	
COM. PORT4	6	OFF	RKC PROTOCOL
	7	OFF	
	8	OFF	





5. Cable table

This chapter introduces a cable diagram for normal communication between the TOP and the corresponding device.

(The cable diagram described in this section may differ from the recommendations of "RKC Instrument Inc.")

5.1 Cable Table 1

■ RS-232C (1:1 connection)



*Note 1) The pin arrangement is as seen from the connecting side of the cable connection connector.

■ **RS-422** (1:1 connection)



*Note 1) The pin arrangement is as seen from the connecting side of the cable connection connector.



■ RS-422 (1:N connection)

• For SR Mini HG (H-PCP-A-04N-0*0Z-1021) / SR Mini HG(H-PCP-J-04-0*0)

	, ,			-	_		
TOP	COM.	PORT1	COM.I	PORT2		External	device
Cignal name	Pin	Signal	Pin	Signal		Pin	Signal
Signal name	number	name	number	name		number	name
RDA	4	T(B)	4	T(B)		4	T(B)
RDB	5	T(A)	5	T(A)		5	T(A)
SDA	 2	R(B)	2	R(B)	·	2	R(B)
SDB	1	R(A)	1	R(A)		1	R(A)
SG	3	SG	3	SG		3	SG
	6	SG	6	SG		6	SG

Remaining devices

TOP	Externa	l device	External	device
Signal name	Pin	Signal	Pin	Signal
	number	name	number	name
RDA	4	T(B)	4	T(B)
RDB	5	T(A)	5	T(A)
SDA	2	R(B)	2	R(B)
SDB	1	R(A)	1	R(A)
SG	3	SG	3	SG
	6	SG	6	SG



■ RS-485 1:1 connection



*Note 1) The pin arrangement is as seen from the connecting side of the cable connection connector.



*Note 1) The pin arrangement is as seen from the connecting side of the cable connection connector.

■ RS-485 1:N connection

• For SR Mini HG(H-PCP-J-🗆 5 🗆 - D*

TOP		COM.I	PORT1	COM.	PORT2	External	device
Cignal name		Pin	Signal	Pin	Signal	Pin	Signal
Signal name		number	name	number	name	number	name
RDA	•	1	T/R(A)	1	T/R(A)	1	T/R(A)
RDB	•	2	T/R(B)	2	T/R(B)	2	T/R(B)
SDA	┝━┫ ┍─────	- 3	SG	3	SG	3	SG
SDB	─ •						

Remaining of	devices
--------------	---------

SG

TOP		Externa	l device	External	device
Signal name		Pin	Signal	Pin	Signal
		number	name	number	name
RDA	•	1	T/R(A)	1	T/R(A)
RDB		2	T/R(B)	2	T/R(B)
SDA	-• •	3	SG	3	SG
SDB	_			<u> </u>	
SG					



5.2. Cable table 2

■ **RS-485** 1:1 connection

TC	OP			External device
Pin	Signal	Pin	Signal	Din arrangement
arrangement*Note 1)	name	number	name	Pin analigement
1 5	RDA	1	T/R(B)	
			• T/R(A)	
6 9			SG	
Based on	RDB	4	+-•	Taura in al Dia als
communication	SG	5	+ + •	on the Controller
cable connector	SDA	6	-	
front,				
D-SUB 9 Pin male				
(male, convex)	SDB	9		

*Note 1) The pin arrangement is as seen from the connecting side of the cable connection connector.

■ RS-485 1:N connection





6. Supported addresses

The devices available in TOP are as follows:

SR Series, for [devices][Command Index][channel] forms, has an existing address version, and has a new address version for forms [Commands] / [Channel].

The device range (address) may differ depending on the CPU module series/type. The TOP series supports the maximum address range used by the external device series. Please refer to each CPU module user manual and be take caution to not deviate from the address range supported by the device you want to use.

※ Depending on the model,	the number of decimal	places in the FLOAT	type may vary.	Please refer to the	e table and set u	ıp the
external device. (Write Only)					

Existin	g version	New version		Moud.	Deuble word		Data tura
Device	Command Index	Device (Commands)	Bit address	address	address	R/W	(Decimal places)
WDEV	00	M1	M1/01.00 ~ M1/99.31	—	M1/01 ~ M1/99	R	FLOAT
	01	O1	01/01.00 ~ 01/99.31	—	O1/01 ~ O1/99	R	FLOAT
	02	O2	O2/01.00 ~ O2/99.31	_	O2/01 ~ O2/99	R	FLOAT
	03	M3	M3/01.00 ~ M3/99.31	_	M3/01 ~ M3/99	R	FLOAT
	04	M4	M4/01.00 ~ M4/99.31	_	M4/01 ~ M4/99	R	FLOAT
	05	MS	MS/01.00 ~MS/99.31	_	MS/01 ~ MS/99	R	FLOAT
	06	S1	S1/01.00 ~ S1/99.31	_	S1/01 ~ S1/99	R/W	FLOAT (1)
	07	P1	P1/01.00 ~ P1/99.31	_	P1/01 ~ P1/99	R/W	FLOAT (1)
	08	P2	P2/01.00 ~ P2/99.31	_	P2/01 ~ P2/99	R/W	FLOAT (1)
	09	11	11/01.00 ~ 11/99.31	—	11/01 ~ 11/99	R/W	
	10	D1	D1/01.00 ~ D1/99.31	—	D1/01 ~ D1/99	R/W	
	11	V1	V1/01.00 ~ V1/99.31	—	V1/01 ~ V1/99	R/W	FLOAT (1)
	12	A1	A1/01.00 ~ A1/99.31	—	A1/01 ~ A1/99	R/W	FLOAT (1)
	13	A2	A2/01.00 ~ A2/99.31	—	A2/01 ~ A2/99	R/W	FLOAT (1)
	14	A3	A3/01.00 ~ A3/99.31	—	A3/01 ~ A3/99	R/W	FLOAT (1)
	15	A4	A4/01.00 ~ A4/99.31	_	A4/01 ~ A4/99	R/W	FLOAT (1)
	16	TO	T0/01.00 ~ T0/99.31	—	T0/01 ~ T0/99	R/W	*Note 1)
	17	T1	T1/01.00 ~ T1/99.31	—	T1/01 ~ T1/99	R/W	
	18	РВ	PB/01.00 ~ PB/99.31	—	PB/01 ~ PB/99	R/W	FLOAT (2)
	19	ON	ON/01.00 ~ ON/99.31	—	ON/01 ~ ON/99	R/W	FLOAT (1)
	20	HD	HD/01.00 ~ HD/99.31	—	HD/01 ~ HD/99	R/W	FLOAT (1)
	21	Т3	T3/01.00 ~ T3/99.31	—	T3/01 ~ T3/99	R/W	
	22	M5	M5/01.00 ~ M5/99.31	_	M5/01 ~ M5/99	R	FLOAT
	23	A5	A5/01.00 ~ A5/99.31	—	A5/01 ~ A5/99	R/W	FLOAT (1)
	24	A6	A6/01.00 ~ A6/99.31	—	A6/01 ~ A6/99	R/W	FLOAT (1)
	25	C6	C6/01.00 ~ C6/99.31	_	C6/01 ~ C6/99	R/W	
	26	V2	V2/01.00 ~ V2/99.31	_	V2/01 ~ V2/99	R/W	FLOAT (1)
	27	M6	M6/01.00 ~ M6/99.31	—	M6/01 ~ M6/99	R	FLOAT
	28	S6	S6/01.00 ~ S6/99.31	_	S6/01 ~ S6/99	R/W	FLOAT (1)
	29	XO	XO/01.00 ~ XO/99.31	—	XO/01 ~ XO/99	R/W	
	30	OY	OY/01.00 ~ OY/99.31	—	OY/01 ~ OY/99	R/W	
	31	CV	CV/01.00 ~ CV/99.31	—	CV/01 ~ CV/99	R/W	FLOAT (1)
	32	CW	CW/01.00 ~ CW/99.31	—	CW/01 ~ CW/99	R/W	FLOAT (1)
	33	JK	JK/01.00 ~ JK/99.31	—	JK/01 ~ JK/99	R/W	FLOAT (2)
	34	JL	JL/01.00 ~ JL/99.31	_	JL/01 ~ JL/99	R/W	FLOAT (2)
	35	L1	L1/01.00 ~ L1/99.31	—	L1/01 ~ L1/99	R	
	36	Q3	Q3/01.00 ~ Q3/99.31	_	Q3/01 ~ Q3/99	R	
	37	Q4	Q4/01.00 ~ Q4/99.31	_	Q4/01 ~ Q4/99	R/W	
	38	A7	A7/01.00 ~ A7/99.31	—	A7/01 ~ A7/99	R/W	FLOAT (1)
	39	КН	KH/01.00 ~ KH/99.31	_	KH/01 ~ KH/99	R/W	*Note 2)
	40	KG	KG/01.00 ~ KG/99.31		KG/01 ~ KG/99	R/W	*Note 2)



Existin	g version	New version			Double word		Data tumo
Device	Command Index	Device (Commands)	Bit address	Word address	address	R/W	(Decimal places)
WDEV	41	KI	KI/01.00 ~ KI/99.31	—	KI/01 ~ KI/99	R/W	FLOAT (2)
	42	M7	M7/01.00 ~	_	M7/01 ~ M7/99	R	FLOAT
	/3	48	A8/01 00 ~ A8/09 31		<u> </u>	R /W	
	43	<u>Δ9</u>	$A0/01.00 \sim A0/99.31$		$A0/01 \sim A0/99$	R/W	FLOAT (1)
	45	PC	PC/01.00 ~ PC/99.31		PC/01 ~ PC/99	R/W	
	46	13	13/01/00 ~ 13/99/31		13/01 ~ 13/99	R/W	FLOAT (1)
	47	14	14/01 00 ~ 14/99 31	_	14/01 ~ 14/99	R	
	48	L5	L5/01.00 ~ L5/99.31		L5/01 ~ L5/99	R	
	49	05	05/01 00 ~ 05/99 31		$05/01 \sim 05/99$	R/W	
	50	AJ	AJ/01.00 ~ AJ/99.31		AJ/01 ~ AJ/99	R	
	51	M8	M8/01.00 ~ M8/99.31	_	M8/01 ~ M8/99	R	FLOAT
	52	V3	V3/01.00 ~ V3/99.31		V3/01 ~ V3/99	R/W	FLOAT (1)
	53	ΤJ	TJ/01.00 ~ TJ/99.31	_	TJ/01 ~ TJ/99	R/W	
	54	OS	OS/01.00 ~ OS/99.31	_	OS/01 ~ OS/99	R/W	FLOAT (1)
	55	00	OO/01.00 ~ OO/99.31	_	OO/01 ~ OO/99	R/W	FLOAT (1)
BDEV	00	AA	AA/01.00 ~ AA/99.15	AA/01 ~ AA/99		R	
	01	AB	AB/01.00 ~ AB/99.15	AB/01 ~ AB/99		R	
	02	B1	B1/01.00 ~ B1/99.15	B1/01 ~ B1/99	—	R	
	03	AC	AC/01.00 ~ AC/99.15	AC/01 ~ AC/99	_	R	
	04	HE	HE.00 ~ HE.15	HE	_	R	
	05	ER	ER.00 ~ ER.15	ER	_	R	
	06	G1	G1/01.00 ~ G1/99.15	G1/01 ~ G1/99	_	R/W	
	07	СА	CA/01.00 ~ CA/99.15	CA/01 ~ CA/99	_	R/W	
	08	EI	EI/01.00 ~ EI/99.15	EI/01 ~ EI/99	—	R/W	
	09	SR	SR.00 ~ SR.15	SR	—	R/W	
	10	IN	IN.00 ~ IN.15	IN	—	R/W	
	11	ZA	ZA/01.00 ~ ZA/99.15	ZA/01 ~ ZA/99	—	R/W	
	12	J1	J1/01.00 ~ J1/99.15	J1/01 ~ J1/99	—	R/W	
	13	HS	HS/01.00 ~ HS/99.15	HS/01 ~ HS/99	—	R/W	
	14	AD	AD/01.00 ~ AD/99.15	AD/01 ~ AD/99	—	R	
	15	AE	AE/01.00 ~ AE/99.15	AE/01 ~ AE/99	—	R	
	16	II	JI/01.00 ~ JI/99.15	JI/01 ~ JI/99		R/W	
	17	JJ	JJ/01.00 ~ JJ/99.15	JJ/01 ~ JJ/99		R/W	
	18	NJ	NJ/01.00 ~ NJ/99.15		NJ/01 ~ NJ/99	R/W	*Note 1)
	19	AP	AP/01.00 ~ AP/99.15	AP/01 ~ AP/99	—	R	
	20	HP	HP/01.00 ~ HP/99.15	HP/01 ~ HP/99	—	R/W	
	21	C2	C2/01.00 ~ C2/99.15	C2/01 ~ C2/99	—	R/W	FLOAT (1)
	22	KF	KF/01.00 ~ KF/99.15	—	KF/01 ~ KF/99	R/W	*Note 1)
	23	AF	AF/01.00 ~ AF/99.15	AF/01 ~ AF/99	—	R	
	24	AG	AG/01.00 ~ AG/99.15	AG/01 ~ AG/99	—	R	
	25	B2	B2/01.00 ~ B2/99.15	B2/01 ~ B2/99	—	R	
	26	EJ	EJ/01.00 ~ EJ/99.15	EJ/01 ~ EJ/99	—	R/W	
	27	AH	AH/01.00 ~ AH/99.15	AH/01 ~ AH/99	—	R	
	28	C1	C1/01.00 ~ C1/99.15	C1/01 ~ C1/99	—	R/W	
WFUN	00	AR	AR/01.00 ~ AR/99.15	AR/01 ~ AR/99	—	R/W	

Device example) BDEV0001.00 = AA/01.00



*Note 1) Data type differs depending on model.

Address	SR-Mini	SRZ
ТО	DEC	FLOAT (1)
NJ	DEC	FLOAT (1)
KF	DEC	FLOAT (2)

*Note 2) Decimal place differs depending on model.

Address	SR-Mini	SRZ
КН	FLOAT (1)	FLOAT (2)
KG	FLOAT (3)	FLOAT (2)