SICK AG

RFH6 – RFID Driver

Supported version

TOP Design Studio



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We want to thank our customers who use the Touch Operation Panel.

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Describes the devices required for connection, the setting of each device, cables, and configurable systems.

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Select a TOP model and an external device.

3. TOP communication setting Page 4

Describes how to set the TOP communication.

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Describes the cable specifications required for connection.

5. External device setting

Describes how to set up communication for external devices.



1. System configuration

The system configuration of TOP and "SICK-RFH6 Series" is as follows.

Series	Link I/F	Communication method	System setting	Cable
RFH6 Series	Port on CPU	RS-232C	3.1 Example of setting (Page 4)	4 Cable table (Page 12)

■ Connection configuration

• 1:1 (one TOP and one external device) connection





2. External device selection

■ Select a TOP model and a port, and then select an external device.

PLC select [CO	M1]							
Filter : [All]			\sim		Se	arch :		
						(Model	○ Vendor
Vendor	,	Model						
			RFH6xx	Series				
RRC Instrument Inc.								
HANYOUNG NUX								
SAMWONTECH	_							
SICK AG.								
FUJI Electric Co., Ltd.								
SANGJI Precision Co., Lto	ł.							
DEVA								
OPTICON								
TOHNICHI								
Giddings & Lewis Motion (Control							
DELTA TAU Data System:	s							
KEYENCE Corporation								
Dinital Electronics Corpor	ation	-						
elect Device								
DLC Sotting[REH6v	v Sorios 1							
Alias Name :	PLC1							
Interface :	Serial		\sim					
Protocol :	SOPAS Priva	te	\sim				Con	nm Manual
Use Redundancy	/							
Operate Condition :			10					
change condition :	Condition	, ,	_ (Secon				E	dit
Frimary Option								^
nineout	3000	msec						
Send Wait	0	msec						
Seriu Walt								
Retry	5							
Retry RFID Reader Total No.	5	-						
Retry RFID Reader Total No.	5	1						
Retry RFID Reader Total No.	5 1 N	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1						
Retry RFID Reader Total No. 	5	ID 1	0.00					

Sett	tings		Contents		
TOP	Model	Check the TOP display and process	Check the TOP display and process to select the touch model.		
External device	Vendor	Select the vendor of the external de	Select the vendor of the external device to be connected to TOP.		
		Select "OTHERS Manufacture".			
	PLC	Select the external device to be cor	Select the external device to be connected to the TOP.		
		Model	Interface	Protocol	
		SICK-RFH6 Series	Serial	SOPAS Private	
		Please check the system configura	tion in Chapter 1 to see if th	ne external device you want to	
		connect is a model whose system of	an be configured.		

3. TOP communication setting



The communication can be set in TOP Design Studio or TOP main menu. The communication should be set in the same way as that of the external device.

3.1 Communication setting in TOP Design Studio

(1) Communication interface setting

- [Project > Project properties > TOP settings] → [Project option > Check "Use HMI settings" > Edit > Serial]
- Set the TOP communication interface in TOP Design Studio.

roject Option					>
Change HMI[H] Ad	Id PLC [A]	inge PLC[<u>C</u>] 🔀 Del	ete PLC[D]		
Option Module Setting	Date / Time Sy Project Option	nc. Screen Option Screen Change	Unit Convert HmiSetup Global Lock & Touch I	Project Style Splash P	LC Buffer Sync.
FIEID (0)	🖓 Use HMI Se	etup			E elité
COM1 (1)	Project Setting	Dr		initialization	Eait
COM3 (0)	HMIDisable=0 Project Name=N Start Mode=Mer Start Screen No	lew project nu . = 1			
USBDevice (0)	Latch Use=0 Latch Set=0~0 Communication	Error Message=0			
	USBErrorMessag StorageErrorMe DatabaseMessa	ge=0 ssage=1 ge=1			
Control Danal					
Control Panel					
🔯 System	De De	evices	Service	🔤 Option	
	_		- Serial		
			Senar		
			Serial Port:	COM1	•
PLC	Security	Date/Time	Signal Level		
			● RS-232C ○ RS-4	22(4) 🔿 RS-485((2)
പഹം	0 555 0		Baud Rate:	57600	-
			Data Bit:	8	•
Ethernet	Serial	HDMI	Stop Bit:	1	•
		5	Parity Bit:	None	-
infi 🗸		2	Flow:	Ωff	-
	File	/Ping	tute Orec i		
bragnostre	Manager	Pilly	Auto Search	Loopback le	est
				Apply Can	cel

Items	ТОР	External device	Remarks
Signal Level (port)	RS-232	RS-232	
Baud Rate	57600		Fixed
Data Bit	8		Fixed
Stop Bit	1		Fixed
Parity Bit	na	one	Fixed

* The above settings are setting examples recommended by the company.

Items	Description
Signal Level	Select the serial communication method between the TOP and an external device.
Baud Rate	Select the serial communication speed between the TOP and an external device.
Data Bit	Select the serial communication data bit between the TOP and an external device.
Stop Bit	Select the serial communication stop bit between the TOP and an external device.
Parity Bit	Select the serial communication parity bit check method between the TOP and an external device.



(2) Communication option setting

- [Project > Project properties > PLC setting > COM > "PLC1 : RFH6xx Series"]
 - Set the options of the communication driver of SICK-RFH6 in TOP Design Studio.

Project Option		×
Change HMI[H] Change Add Pl	LC [A] TIT Change PLC[C] X Delete PLC[D]	
Change HMI[H] Add Pl Add Pl Change HMI[H] Add Pl Change HMI[H] Add Pl Change HMI[H] Add Pl SYS : RD1520X COM 100 PieldBus (0) PieldBus	C [A] The Change PLC[C] X Delete PLC[D] PLC Setting[RFH6xx Series] Alias Name : PLC1 Interface : Serial Interface : Serial V Protocol : SOPAS Private Protocol : SOPAS Private V Operate Condition : AND Change Condition : TimeOut S \$ \$ (Second) Edit	Comm Manual
	Timeout 3000 msec Send Wait 0 msec Retry 5 RFID Reader Total No. 1 RFID No. 1	
	Trigger I SYS V 00000.00 Ok I SYS V 00000.01 NG I SYS V 00000.02 Data I SYS V 00100 • No Tag Message ✓ Message Input by Direct • Mascane	~
		Apply Close

Basic communication option

Items	Settings	Remarks
Interface	Select "Serial".	Refer to "2. External
Protocol	Select "SOPAS Private".	device selection".
TimeOut (ms)	Set the time for the TOP to wait for a response from an external device.	
SendWait (ms)	Set the waiting time between TOP's receiving a response from an external device	
	and sending the next command request.	
Retry	Set the number of retries in case of no tag, tag read failure.	
Channel Total No.	Enter the number of RFID channels to be used.	



Alas Name : PCI Interface : Serial Protocol : SOPAS Private Use Reckundancy parate Condition : AND Tange Condition : TimeOut Comm Manual Timeout Comm Manual Timeout Comm Manual Comm Manual
Interface : Serial ♥ Protocol : SOPAS Private ♥ Description Condition : AND Primary Option Edit Primary Solo @ meec Send Wait @ @ mee
Protocol: SOPAS Private User Reclundancy perate Condition: Imeout Source Primary Option Imeout Source Send Wait Source RefID 1 PriD 1 PriD 1 Priper Sys 00000.00 Priper Sys 00000.00
Use Redundancy perate Condition: Denge Condition: Condition Edit Primary Option Imeeut 9000 meec send Wait 0 0 meec Retry 5 5 5 RFID Reader Total No. 1 RFID No. 1 RFID No. 1 RFID No. 1 RFID No. 1 02k 5 yrs<>00000.00 10 03ta 5 yrs<>00000.00 10 04k 5 yrs<>00000.00 10 10 Word No 10 Word No Tag Message No Tag 10 Word No Tag Message No Tag 10 Word
Use Redundancy: perste Condition : ■NO Change Condition : ■TimeOut © Condition Edit Primary Option Timeout 000 € meec Send Wait 0 € meec Send Wait 0 € meec Retry 5 € RFID Reader Total No. 1 ✓ RFID No. 1 € Infiger SYS ♥ 00000.00 € € € € Ok SYS ♥ 00000.00 € € € € Ok SYS ♥ 00000.00 € € € € Oata I SYS ♥ 00000.02 € € € € Oata I SYS ♥ 00000.02 € € € € Oata I SYS ♥ 00000.02 € € € € Oata I SYS ♥ 00000.02 € € € € Oata II SYS ♥ 00000.02 € € € € Wessage Input by Direct - -Message No Tag - Destination Data Address Input a message from address - - Message I SYS ♥ 00200 € € € € - Destination I SYS ♥ 00200 € € € €
perate Condition : AND Change Condition : TimeOut Condition : TimeOut Condition : TimeOut Condition : Condition Filmery Option Timeout Send Wait 0 mec RefID 1 RFID No. 1 ↓ RFID No
Change Condition II TimeOut S (Second) ■ Condition Edit Primary Option Timeout 3000 © msec Send Wait 0 © msec Retry S © RFID Reader Total No. 1 ↓ RFID 1
Edit Primary Option Timeout 3000 ♥ msec Send Wait 0 ♥ msec Retry S ♥ RFID Reader Total No. 1 ✓ RFID No. 1 ♥ No 1 ♥ No
Primary Option Timeout 3000 € meec Send Wait 0 € meec Retry 5 € RFID Reader Total No. 1 ✓ RFID Reader Total No. 1 ✓ RFID No. 1 € Trigger 5 VS ✓ 00000.00 € to
Timeout 3000 € msec * Send Wait 0 € msec * Retry 5 € * RFID Reader Total No. 1 ✓ RFID No. 1 € Trigger 5 YS ✓ 00000.00 € € € ● Ok 5 YS ✓ 00000.01 € € ● ● VS 5 SYS ✓ 00000.02 € € ● ● Data 1 SYS ✓ 00000.02 € € ● ● I SYS ✓ 00100 € € ● ● 10 € Word • No Tag Message No Tag - Destination Data Address I Input a message from address • ● - Destination 5 YS ✓ 00200 € € ● ● • Message 5 YS ✓ 00200 € € ● ● • Destination 5 YS ✓ 00200 € € ● ●
Send Wait 0 msec Retry 5 0 Retry 5 0 RFID Reader Total No. 1 v RFID 1 v RFID No. 1 0 Trigger 1 \$Y\$ 00000.00 0 0 0 NG 1 \$Y\$ 00000.01 0 0 NG 1 \$Y\$ 00000.02 0 0 NG 1 \$Y\$ 00000.02 0 0 NG 1 \$Y\$ 00000.02 0 0 NG 1 \$Y\$ 00000 0 0 0 NG 1 \$Y\$ 00000 0 0 NG 1 \$Y\$ 00000 0 0 NG 1 \$Y\$ 00000 0 Deta 10 Word No Tag Message Message Input by Direct - Message from address Input a message from address - Destination Data Address - Message from address - Message 1 \$Y\$ 00200 0 0 Deta 1 0 - Destination Data Address
Retry S RFID Reader Total No. 1 RFID No. 1 Trigger SYS 00000.00 Charlen NG SYS 00000.02 Charlen NG SYS 00000.02 Charlen Message No Tag - Destination Data Address Input ta message from address - Destination SYS - Message SYS 00300 Charlen
RFID Reader Total No. Image: RFID No. Image: Trigger Image: Ok Image: Ok Image: Ok Image: Image: Obta Image:
RFID No. 1 Trigger SYS 00000.00 Ck SYS 00000.01 Ck SYS 00000.02 Data SYS 00100 Ck SYS 00100 Ck Message No Tag -No Tag Message No Tag -Destination Data Address Input a message from address -Message SYS O0200 Ck
RFID No. 1<0
RFID No. 1 Trigger SYS 00000.00 Ok SYS 00000.02 SYS 00000.02 Image
Trigger SYS ✓ 00000.00 Ok SYS ✓ 00000.02 NG SYS ✓ 00000.02 Data SYS ✓ 00100 Image: Sy
Trigger SYS ✓ 00000.00 Ok SYS ✓ 00000.01 NG SYS ✓ 00000.02 Data SYS ✓ 00100 INo Tag Message Message Input by Direct - Message No Tag - Destination Data SYS ✓ 00200 Input a message from address - Message SYS ✓ 00200 SYS ✓ 00200 SYS ✓ 00200
Ok ISYS NG ISYS Data ISYS Outoo III No Tag Message Message Input by Direct - Message No Tag - Destination Data Address - Message Input a message from address - Message Isys - Destination Isys Input a message
NG SYS ✓ 00000.02 C Word Data SYS ✓ 00100 C Word • No Tag Message • Message Input by Direct - Message No Tag - Destination Data Address • Input a message from address • Message SYS ✓ 00200 C C C C C C C C C C C C C C C C C
Data II SYS V 00100 V Word • No Tag Message ✓ Message Input by Direct - Message No Tag - Destination Data Address - Input a message from address - Message Input a message from address
• No Tag Message ✓ Message Input by Direct - Message • Destination Data Address Input a message from address • Message • SYS • Destination
Message Message Message No Tag Destination Data Address Input a message from address Message SYS ✓ 00200 CO
✓ Message Input by Direct - Message No Tag - Destination Data Address Input a message from address - Message Isys > 00200 - Destination Isys > 00300 - Destination Isys > 00300
- Message No Tag - Destination Data Address Input a message from address - Message - Destination Isys • O0300
- Destination Data Address Input a message from address - Message ■ SYS > Destination ■ SYS > O0300
Input a message from address - Message - Destination Isys > 00300
- Message - Destination Size Si
- Destination 00300 000
- 51/2 10 Word
Tag Read Error Message
✓ Message Input by Direct
- Message Read Error
- Destination Data Address
Input a message from address
- Message V0400
- Destination

Items	Settings	Remarks
RFID No	Set the RFID number to be used.	
Trigger	Configures the Bit address for executing Tag recognition.	
ОК	Configures the enabled Bit address upon successful Tag recognition.	
NG	Configures the enabled Bit address upon failed Tag recognition.	
Data	Configures the address and word length for entering Tag data.	



% Scan Error Message

Enter designated message for "No tag" error			
Message Input by Direct	Configure to enable or disable.		
Message	Message		
Destination	Enter to data storage address.		
Enter reference message for "No tag" error			
Input a message from address	Configure to enable or disable.		
Message	Message reference address		
Destination	Message input address		
Size	Configures the buffer size of the message reference/input address	Unit: word	

※ Tag Time Out Message

Enter designated message for "Tag read" error				
Message Input by Direct	Configure to enable or disable.			
Message	Message			
Destination	Enter to data storage address.			
Enter reference message for "Tag read" error				
Input a message from address	Configure to enable or disable.			
Message	Message reference address			
Destination	Message input address			
Size	Configures the buffer size of the message reference/input address	Word		



3.2. Communication setting in TOP

* This is a setting method when "Use HMI Setup" in the setting items in "3.1 TOP Design Studio" is not checked.

■ Touch the top of the TOP screen and drag it down. Touch "EXIT" in the pop-up window to go to the main screen.



(1) Communication interface setting

■ [Main screen > Control panel > Serial]



Items	ТОР	External device	Remarks
Signal Level (port)	RS-232	RS-232	
Baud Rate	57600		Fixed
Data Bit	8		Fixed
Stop Bit	1		Fixed
Parity Bit	none		Fixed

* The above settings are setting examples recommended by the company.

Items	Description
Signal Level	Select the serial communication method between the TOP and an external device.
Baud Rate	Select the serial communication speed between the TOP and an external device.
Data Bit	Select the serial communication data bit between the TOP and an external device.
Stop Bit	Select the serial communication stop bit between the TOP and an external device.
Parity Bit	Select the serial communication parity bit check method between the TOP and an external device.



(2) Communication option setting

■ [Main screen > Control panel > PLC]

	ŵ		PLC		×
Bun	🔯 Syste	Driver(COM1)	PLC1(RFH6xx Series) 🔻		
····		Interface	Serial 💌	_	▲
		Protocol	SOPAS Private 💌		
	PLC	Timeout	3000 ≑ msec		
VNC		Send Wait	0 🚔 msec	-	
Viewer	I (Retry	5		
	Ethernet	RFID Reac	1 -		
Screen				RFID1	
shot	intil *	RFID No.	1		
	Diagnostic	Trigger	SYS: 00000.00: 1: 16: DEC: R		-1
				► F	
	[System	Diagnostic		Apply Can	cel

 * The above settings are $\underline{\text{examples}}$ recommended by the company.

Basic communication option

Items	Settings	Remarks
Interface	Select "Serial".	Refer to "2. External
Protocol	Select "SOPAS Private".	device selection".
TimeOut (ms)	Set the time for the TOP to wait for a response from an external device.	
SendWait (ms)	Set the waiting time between TOP's receiving a response from an external device	
	and sending the next command request.	
Retry	Set the number of retries in case of no tag, tag read failure.	
Channel Total No.	Enter the number of RFID channels to be used.	



3.3 Communication diagnostics

■ Check the interface setting status between the TOP and an external device.

- Touch the top of the TOP screen and drag it down. Touch "EXIT" in the pop-up window to go to the main screen.
- Check if the COM port settings you want to use in [Control Panel > Serial] are the same as those of the external device.
- Diagnosis of whether the port communication is normal or not
- Touch "Communication diagnostics" in [Control Panel > PLC].
- The Diagnostics dialog box pops up on the screen and determines the diagnostic status.

ОК	Communication setting normal
Time Out Error	Communication setting abnormal
	- Check the cable, TOP, and external device setting status. (Reference: Communication diagnostics sheet)

Communication diagnostics sheet

- If there is a problem with the communication connection with an external terminal, please check the settings in the sheet below.

Items	Contents		Check		Remarks
System	How to connect the sy	stem	OK	NG	1 Cretem configuration
configuration	Connection cable name		OK	NG	1. System configuration
ТОР	Version information		OK	NG	
	Port in use		OK	NG	
	Driver name		OK	NG	
	Other detailed settings		ОК	NG	
	Relative prefix	Project setting	OK	NG	
		Communication	OK	NC	2. External device selection
		diagnostics	ŬK	NG	3. Communication setting
	Serial Parameter	Transmission	OK	NC	
		Speed	ÜK	NG	
		Data Bit	OK	NG	
		Stop Bit	OK	NG	
		Parity Bit	OK	NG	
External device	CPU name		OK	NG	
	Communication port n	ame (module name)	OK	NG	
	Protocol (mode)		OK	NG	
	Setup Prefix		OK	NG	
	Other detailed settings		OK	NG	4. External device cetting
	Serial Parameter	Transmission	OK	NC	4. External device setting
		Speed	ÜK	NG	
		Data Bit	ОК	NG	
		Stop Bit	OK	NG	
		Parity Bit	OK	NG	
	Check address range				6. Supported addresses
			OK	NG	(For details, please refer to the PLC
					vendor's manual.)



4. Cable table

- 1:1 connection
- RS-232C wiring

COM	PORT				PI	LC
Pin	Signal	Pin	Cable connection	Pin	Signal	Pin
arrangement*Note 1)	name	number		number	name	arrangement*Note 1)
1 5	CD	1		1		1 5
$\begin{pmatrix} \circ & \circ \end{pmatrix}$	RD	2		2	232 Rx	
	SD	3		3	232 Tx	6 9
Based on	DTR	4		4		Based on
communication	SG	5		5	GND	communication
cable connector	DSR	6		6		cable connector
front,	RTS	7		7		front,
D-SUB 9 Pin male	CTS	8		8		D-SUB 9 Pin male
(male, convex)		9		9		(male, convex)



5. External device setting

This is an example of setting using SICK's software "SOPAS Engineering Tool".

For more detailed setting methods than described in this example, refer to the user manual of Seyeon Technology.

Step 1. Connect RFH630 to SOPAS Engineering Tool.

Step 2. Performance Optimization setting



Air interface	
Preset for transponder IC	Unknown (autom,) 🗸
HF-Field	During request only 🗸
	Always on

Select Parameter >> Performance Optimization >> Air interface.

Preset for transponder IC: The IC type of the tag to be used can be set automatically/manually.

■ HF-Field: In case of During request only, HF-field is activated when the trigger signal is applied. In case

of Always on, it is always on standby status without trigger. TOP only supports During request only.



Step 3. Transponder communication - CrossLink setting

 RFID TAG data processed according to evaluation condition and output format #1. (manual setting when deactivated)

Step 4. Object trigger control setting

 BFH630 (RFH6xx) Quickstart Transponder access Reading Configuration Antenna Configuration Antenna Configuration Transponder communication Object Trigger Control Object Trigger Control Service Output control Network / Interface / IOs Service Analysis 	
	Start/Stop of Object Trigger
	Control Time controlled V
	Start
	Delay 10 ms Command V
	Stop
	Delay 0 ms Trigger source v or Good Read v or Not defined v
	Trigger echo on 🕑
	Trigger Distribution
	Distribute on Disabled V

- Start/Stop of Object Trigger
 - Control Time controlled
 - Set the delay time after applying tag recognition start/end time and synchronization start/end signal.
 - Set as Start condition = Command.
 - Set as Stop condition = Trigger source, Good Read
 - Check Trigger echo ON.



Step 5. Data processing /Output control setting

RFH630 (RFH6xx) Quickstart Transponder access Artenna Configuration Antenna Configuration Performance Optimization Transponder communication Transponder control Atta processing Output control	
 Evaluation conditions Output format Network / Interface / IOs Serial CAN Fieldbus Gateways Digital inputs Digital outputs/Beeper Scripts Active Script 	Output Control Control Time controlled Data transmission point End of Trigger Delay 50
 Gervice Operating data 	

■ End of trigger: Data transmission after satisfying the termination condition set in the object trigger control menu

Step 6. Transponder access setting



IID	e0-04-01-00-20-78-9e-21	
/lanufac	turer NXP Semiconductors	
lock co	unt 28	Block size (bytes) 4
Scan	Bead blocks	Write blocks
ocum		
	Hex 0.00	ASCII
AFI	0x00	1
DSFID	0.01 01 01 01	1111
1	0.37 37 37 37 37	2222
2	0x32 32 32 32	3333
2	0x34 34 34 34	4444
4	0x35 35 35 35	5555
5	0x36 36 36 36	6666
6	0x00 00 00 00	
7	0x00 00 00 00	
8	0x00 00 00 00	
9	0x00 00 00 00	
10	0x00 00 00 00	
11	0x00 00 00 00	
12	0x00 00 00 00	
13	0x00 00 00 00	
14	0x00 00 00 00	
15	0x00 00 00 00	
16	0x00 00 00 00	
17	0x00 00 00 00	
18	UXUU UU OO OO	
19		
20		
21		
22	UXUU UU UU UU	

■Scan the TAG scan in the area.



 RFH630 Quicks Transp Param Param Re: Re:	(RFH6xx) start bonder access neter ading Configuration ta processing Output control Evaluation conditions Output format twork / Interface / IOs se		
Output Format #1			
Se Assistant			
If Good read			
For each code	[TransponderDone]		
Else			
NoRead			
CrossLink			
Link evaluation conditions a	nd output format #1 to Transponder processin ⊻		
_			Create a
	condition by left-clickir	ng the window, and press 💽	to pop-up the window below.
add variabl	le or constant		
Conditi	on 		
Specia	I character		
Gener	al code items		
	specific items		
	Unique identifier		
	G - Average RSSI single antenna		
	t related items		
	Code eeuet		
Deview	Code count		
Device	e related Items		
Super	ordinate counter		
Match	counter •		
Select BLC – ■ Double-cli	Block content. BLC D/4:varx to open the attribution	ute settings window.	



■attribute settings

Attribute settings	×
Block number	0 0
Block count	4 0
Format:	ASCII 🗸
🗌 Reverse	
● Variable length	
○ Fix length	
Length:	1 0
Fill symbol:	-
Prefix	⊖ Postfix
Output type	
● Full attribute	
 Offset and length 	
Offset	0 🗘 Characters
Length:	1 🗘 Characters
O Tokenizing	
Delimiters	
Token nr.	 From beginning From end
ОК	Cancel

Block number - Step 6 start address

Block count - Number from the block number Format – Communication format (Select ASCII)



Step 8. OUTPUT FORMAT setting(2)

■add variable or constant

1 11 11	Condition						
STX	Special character						
	General code items	۲					
	RFID specific items	۲		Spec	ial cha	ar, settings	х
	UID – Unique identifier			۲X	/alue-		
	ARSAVG - Average RSSI single antenna		_	CE		4	
	BLC - Block content					·	<u> </u>
	Object related items	×	, in the second s	Use	erdetin	ied (hex):	
	OI - Customer specific assigned index						=
	CC – Code count				ж	Cancel	
	Device related Items	۲					
	Superordinate counter	×					
	Match counter	×					

x	Special char, settings 🗙
~	LF 0AH 🗸
D	Userdefined (hex): A
cel	OK Cancel



Select

Output Format #1	
Assistant	
If soor read If so	CR LF Deed Doca
Crocel ink	
Link evaluation conditions and output format #1 to Transponder processing 🗹	

In SOPAS program, it is possible to set up many types of data formats, but in TOP, it is developed with the above settings.

It does not support other kinds of data formats.



Appendix, Description on No tag, and tag read failure

1. Description on TOP operation of No tag, and tag read failure error situation

When the operation condition bit set by the user turns ON, TOP sends a tag read request to the RFID reader. After that, if there is no response to the read request within the timeout set time from the RFID, a request is made again. This situation is the Tag Read Error message. After that, if there is no DATA (tag value) response within the timeout set time, it is the No Tag message.

2. Tag Read Error message

(When TOP timeout is set to 4 seconds)



2. No Tag message(No tag), Example of data flow of the tag read failure error situation (When TOP timeout is set to 4 seconds)



Request is attempted again in all cases other than normal response after tag read request, and OK Set Bit is ON when normal response processing is completed.