

Lenze Corp.

L-Force Servo Driver

Ethernet Driver

Supported version TOP Design Studio V1.4.2 or higher



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We want to thank our customers who use the Touch Operation Panel.

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Describes how to set up communication for external devices.
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Refer to this section to check the addresses which can communicate with an external device.

1. System configuration

The system configuration of TOP and "Lenze corp. – L-Force servo driver Ethernet driver" is as follows:

The system configuration of TOP and "L-Force" is as follows:

Series	Module	Link I/F	Communication method	System setting	Cable
L-Force	All CPU	Ethernet port on CPU module	Ethernet (TCP)	3.1 Settings example 1	Twisted pair cable* Note 1)

***Note 1)** Twisted pair cable

- Refer to STP (Shielded Twisted Pair Cable) or UTP (Unshielded Twisted Pair Cable) Category 3, 4, 5.
- Depending on the network configuration, you can connect to components such as the hub and transceiver, and in this case, use a direct cable.

■ Connectable configuration

- 1:1 connection (one TOP and one external device) connection



- N:1 connection (multiple TOPs and one external device) connection

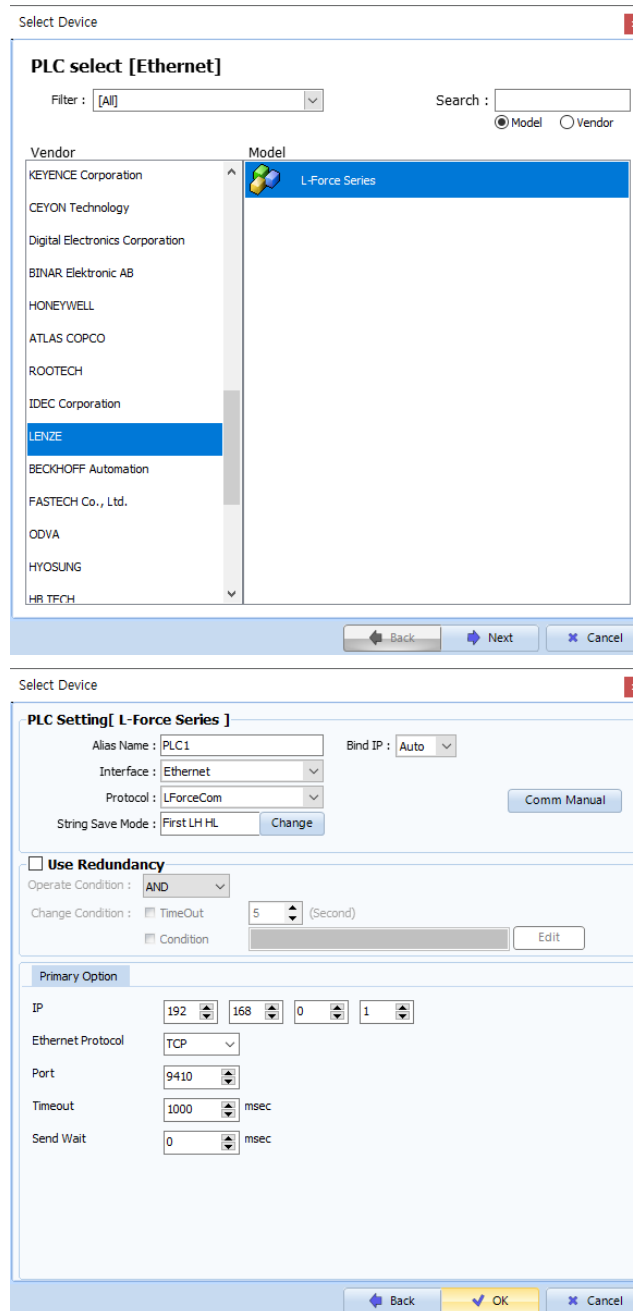


- 1:N connection (one TOP and multiple external devices) connection



2. External device selection

- Select a TOP model and a port, and then select an external device.



Settings		Contents					
TOP	Model	Check the TOP display and process to select the touch model.					
External device	Vendor	Select the vendor of the external device to be connected to TOP. Select "Lenze Corp".					
	PLC	Select an external device to connect to TOP. <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="background-color: black; color: white;">Model</th> <th style="background-color: black; color: white;">Interface</th> <th style="background-color: black; color: white;">Protocol</th> </tr> </thead> <tbody> <tr> <td>L-Force Servo Driver</td> <td>Ethernet</td> <td>LForceCom</td> </tr> </tbody> </table> <p>Please check the system configuration in Chapter 1 to see if the external device you want to connect is a model whose system can be configured.</p>	Model	Interface	Protocol	L-Force Servo Driver	Ethernet
Model	Interface	Protocol					
L-Force Servo Driver	Ethernet	LForceCom					

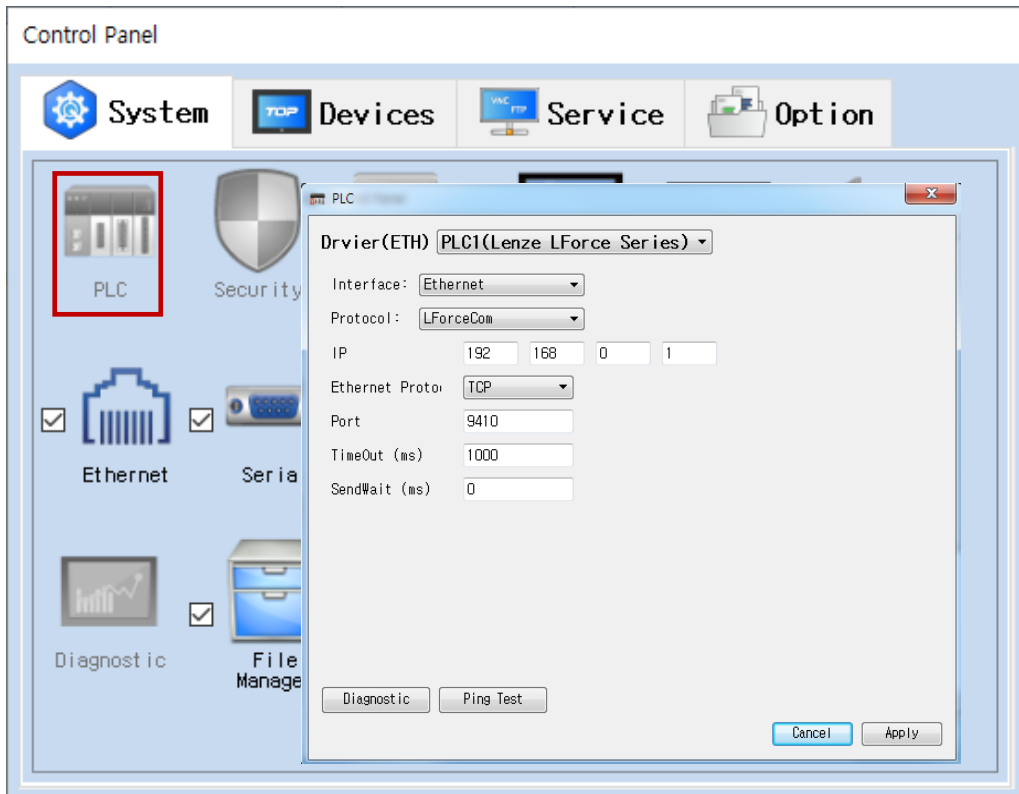
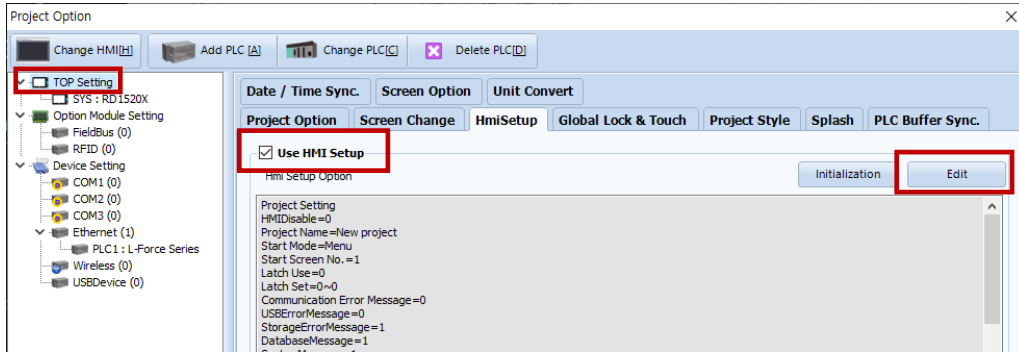
3. TOP communication setting

The communication can be set in TOP Design Studio or TOP main menu. The communication should be set in the same way as that of the external device.

3.1 Communication setting in TOP Design Studio

(1) Communication interface setting

- [Project > Project Property > TOP Setting] → [Project Option > "Use HMI Setup" Check > Edit > Serial]
- Set the TOP communication interface in TOP Design Studio.



* The above settings are examples recommended by the company.

Items	TOP	"L-FORCE Series"	Remarks
IP Address* Note 1 Note 2)	192.168.0.100	192.168.0.50	
Subnet Mask	255.255.255.0	255.255.255.0	
Gateway	192.168.0.1	192.168.0.1	
Port	Don't Care	9410 (fixed)	
Protocol	TCP		

(2) Communication option setting

■ Communication interface setting

Items	Contents
IP Address	Configure the network IP address for the TOP.
Subnet mask	Enter the subnet mask for the network.
Gateway	Enter the subnet mask for the network.
PLC IP address	Enter the IP for the external device.
Read port/Write port	Select the port number to use for the Ethernet communication of the external device.
TOP port	Ethernet communication with "L-FORCE Series" will automatically configure the port number.
PLC prefix. [0-65535]	The prefix of the counterpart device. Select from range [0-65535].
Ethernet timeout	Configures the TOP's waiting time to [0-99] x 100 mSec for a response from the external device.
Delay time prior to transmission [x1 mSec]	Set the transmission latency between response reception-next command request to [0-5000] x 1 mSec.
Protocol	Select the permitted protocol depending on the "L-FORCE Series" and configured port number.

3.2 Communication diagnostics

- Check the interface setting status between the TOP and an external device.
 - Touch the top of the TOP screen and drag it down. Touch "EXIT" in the pop-up window to go to the main screen.
 - Check if the ETH port settings you want to use in [Control Panel > Ethernet] are the same as those of the external device.

- Diagnosis of whether the port communication is normal or not
 - Touch "Communication diagnostics" in [Control Panel > PLC].
 - The Diagnostics dialog box pops up on the screen and determines the diagnostic status.

OK	Communication setting normal
Time Out Error	Communication setting abnormal - Check the cable, TOP, and external device setting status. (Reference: Communication diagnostics sheet)

- Communication diagnostics sheet
 - If there is a problem with the communication connection with an external terminal, please check the settings in the sheet below.

Items	Contents	Check		Remarks	
System configuration	How to connect the system	OK	NG	1. System configuration	
	Connection cable name	OK	NG		
TOP	Version information	OK	NG	2. External device selection 3. Communication setting	
	Port in use	OK	NG		
	Driver name	OK	NG		
	Other detailed settings	OK	NG		
	Relative prefix	Project setting	OK		NG
		Communication diagnostics	OK		NG
	Ethernet port setting	IP Address	OK		NG
Subnet Mask		OK	NG		
Gateway		OK	NG		
External device	CPU name	OK	NG	4. External device setting	
	Communication port name (module name)	OK	NG		
	Protocol (mode)	OK	NG		
	Setup Prefix	OK	NG		
	Other detailed settings	OK	NG		
	Ethernet port setting	IP Address	OK		NG
		Subnet Mask	OK		NG
Gateway		OK	NG		

4. External device setting

Refer to the vendor's user manual to identically configure the communication settings of the external device to that of the TOP.

5. Supported addresses

The devices available in TOP are as follows:

The device range (address) may differ depending on the CPU module series/type. The TOP series supports the maximum address range used by the external device series. Please refer to each CPU module user manual and be take caution to not deviate from the address range supported by the device you want to use.

* Address Notation

[DATA TYPE NAME] [CODE] / [SUB CODE *Note 1]

*Note 1) For arrangement type data, enter at least 1 [SUB CODE]. However, any other data types must use default value of 0.

Device	Bit Address	Word Address	Remarks
INTEGER_8	NB0/0.0 ~ NB65535/99.7	NB0/0 ~ NB65535/99	
INTEGER_16	NW0/0.0 ~ NW65535/99.15	NW0/0 ~ NW65535/99	
INTEGER_32	ND0/0.0 ~ ND65535/99.31	ND0/0 ~ ND65535/99	32 _{BIT}
UNSIGNED_8	UB0/0.0 ~ UB65535/99.7	UB0/0 ~ UB65535/99	
UNSIGNED_16	UW0/0.0 ~ UW65535/99.15	UW0/0 ~ UW65535/99	
UNSIGNED_32	UD0/0.0 ~ UD65535/99.31	UD 0/0 ~ UD65535/99	32 _{BIT}
FLOATING_POINT	—	F0/0 ~ F65535/99	
VISIBLE_STRING	—	VS0 ~ VS65535	
BITFIELD_8	BB0/0.0 ~ BB65535/99.7	BB0/0 ~ BB65535/99	
BITFIELD_16	BW0/0.0 ~ BW65535/99.15	BW0/0 ~ BW65535/99	
BITFIELD_32	BD0/0.0 ~ BD65535/99.31	BD0/0 ~ BD65535/99	32 _{BIT}